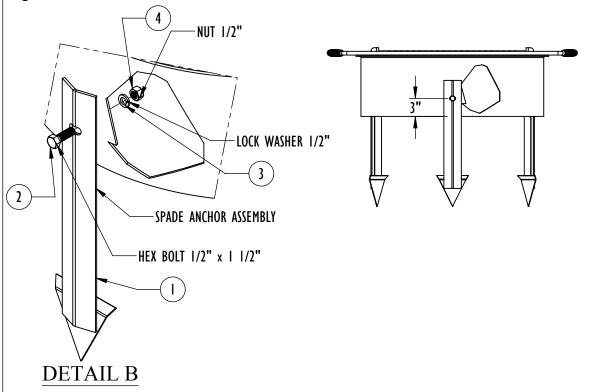
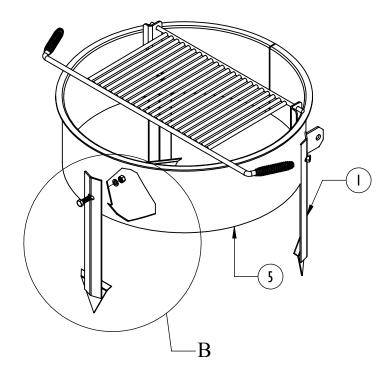
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	IFP-SAS	SPADE ANCHOR ASSEMBLY	3
2	HEX-1/2x112	HEX BOLT 1/2" x 1 1/2"	3
3	LOCKW-1/2	1/2" LOCK WASHER	3
4	NUT-1/2	NUT 1/2"	3
5	FR9-SA4	GRILL FINAL ASSEMBLY FR930	1

- 1. Before the assembly mark line on the ground the out side the grill for anchor spade placement and at as same time mark the center line where is bolts mount to grill.
- 2. Then take a hammer and insert the spade anchor into ground from outside line. Repeat this step with other spade anchors.

  3. Place (3) 1/2" x 1 1/2" Hex Bolts into the hole
- of the Spade anchor and thorough the hole of base grill and other side use lock washer and nuts.





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DESC. FR730 FIRERING WITH II" SIDES SPADE ANCHORS

MODEL NUMBER. FR930SAS SCALE NONE DATE 4/1/2013 Sheet I of I

Configuration - Rev 0

BY PAK