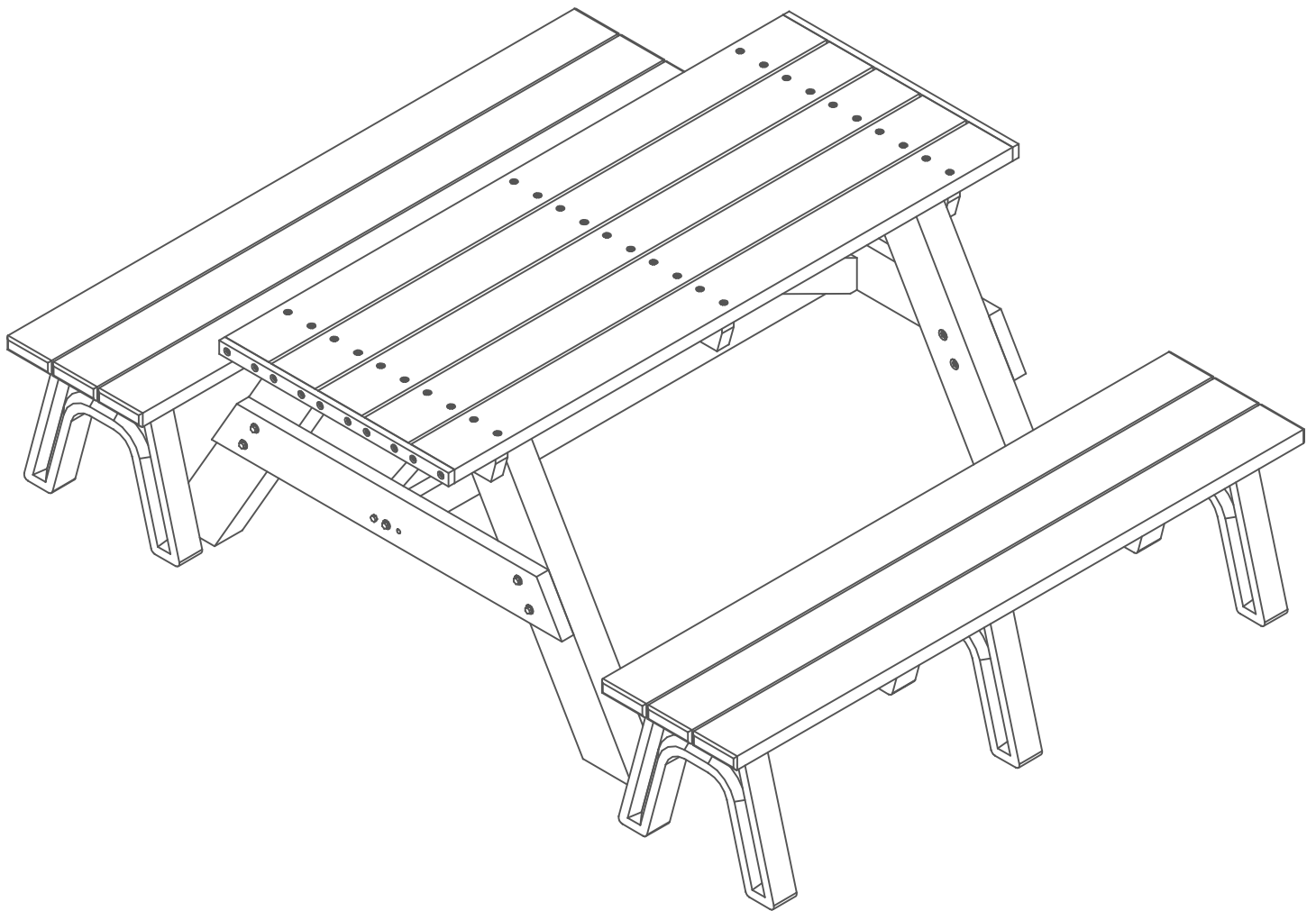


Deluxe 6 Foot Picnic Table w/ Detached Seating

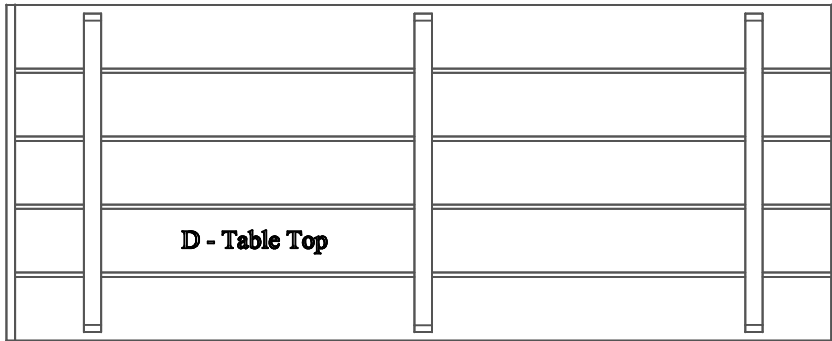
For Fastener Pack
(FP-DPT6DS-CU-01)



Congratulations ! !

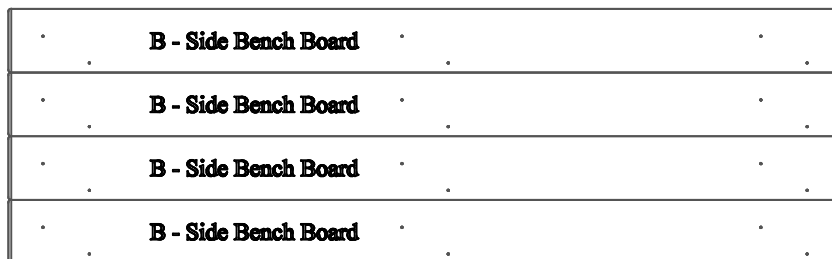
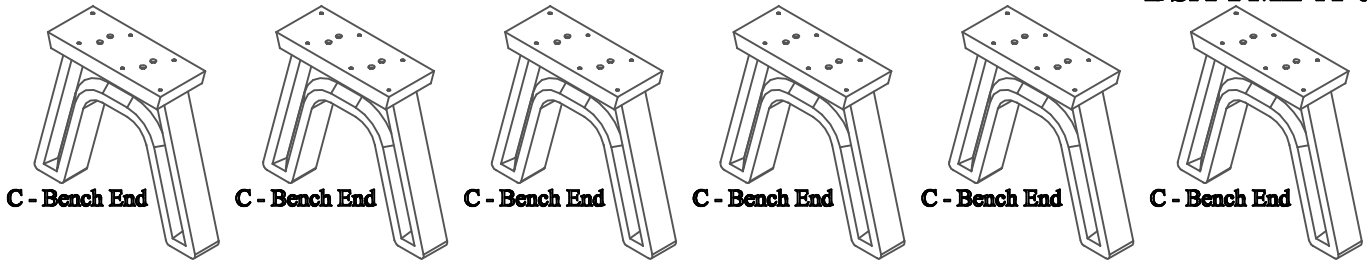
You have just purchased the finest recycled plastic
picnic table available. Enjoy ! ! !

Before assembly, please check to make sure all components are included.

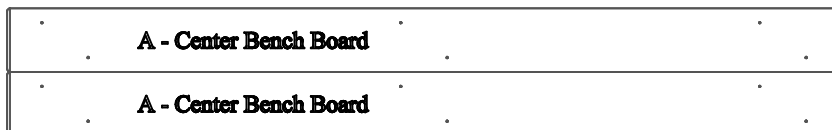


(1) - One Table Top
STSA-DPT6-A-03

(6) - Six Bench Ends
BSA-FME-A-01



(4) - Four Side Bench Boards
BP-TB6F-B-01



(2) - Two Center Bench Boards
BP-TB6F-A-01



(2) - Two Leg Cross Supports
STP-DSDS-A-01

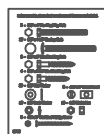


(2) - Two Angle Supports
STP-DS6H-A-01

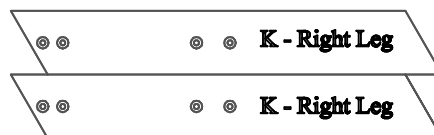


(1) - One Center Support
STP-DS6H-B-01

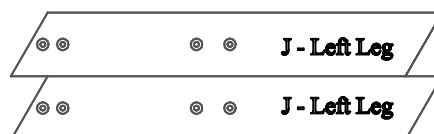
FP - Fastener Pack



(1) - One Fastener Pack
FP-DPT6DS-CU-01



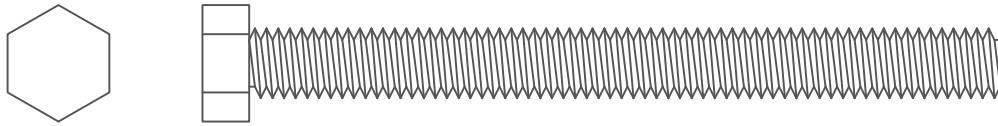
(2) - Two Right Legs
STP-DS-B-02



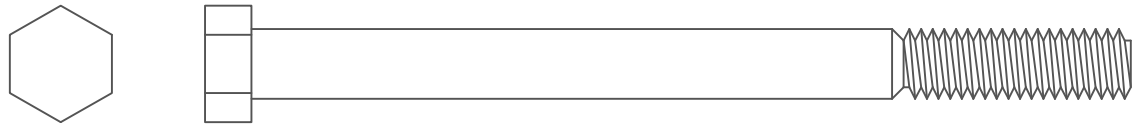
(2) - Two Left Legs
STP-DS-A-02

Before assembly, please check to make sure all fasteners are included.

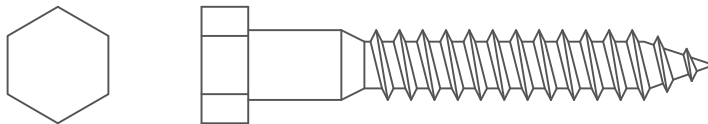
2 - 3/8" x 4" Hex Head Tap Bolt



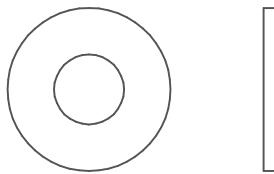
16 - 3/8" x 5" Hex Head Bolt



4 - 3/8" x 2 1/2" Hex Head Lag Bolt



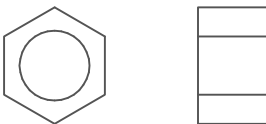
38 - 3/8" Flat Washer



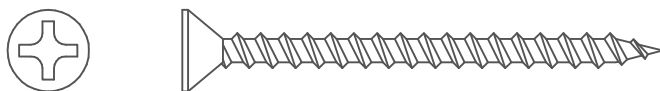
2 - 5/8" x 1" Cross Dowel



16 - 3/8" Nylon Lock Nut



36 - #12 x 2-1/2" Flat Head Phillips Screw

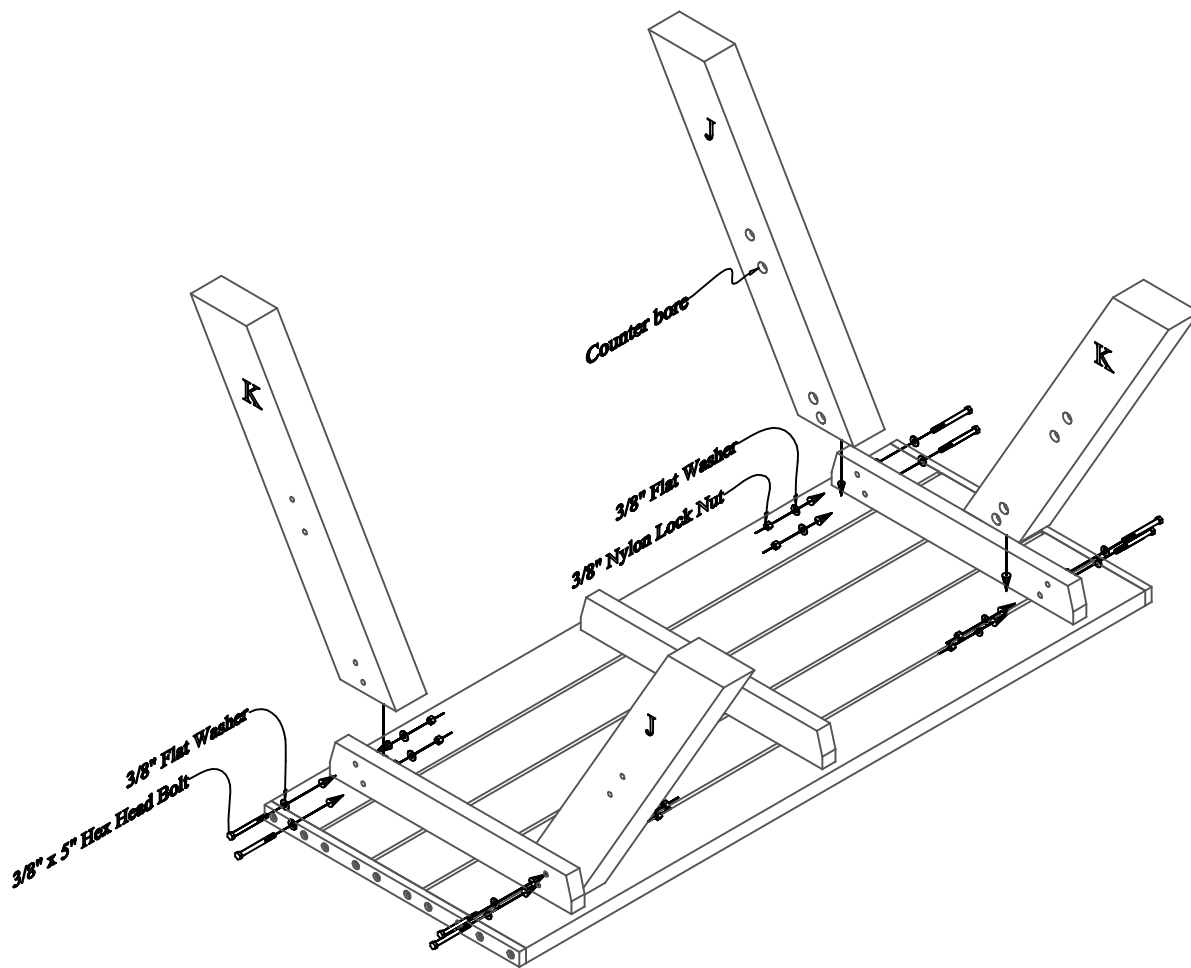


Also needed for this assembly will be the following materials:

1 - #3 Phillips Drive Bit

2 - 9/16" Socket Bit

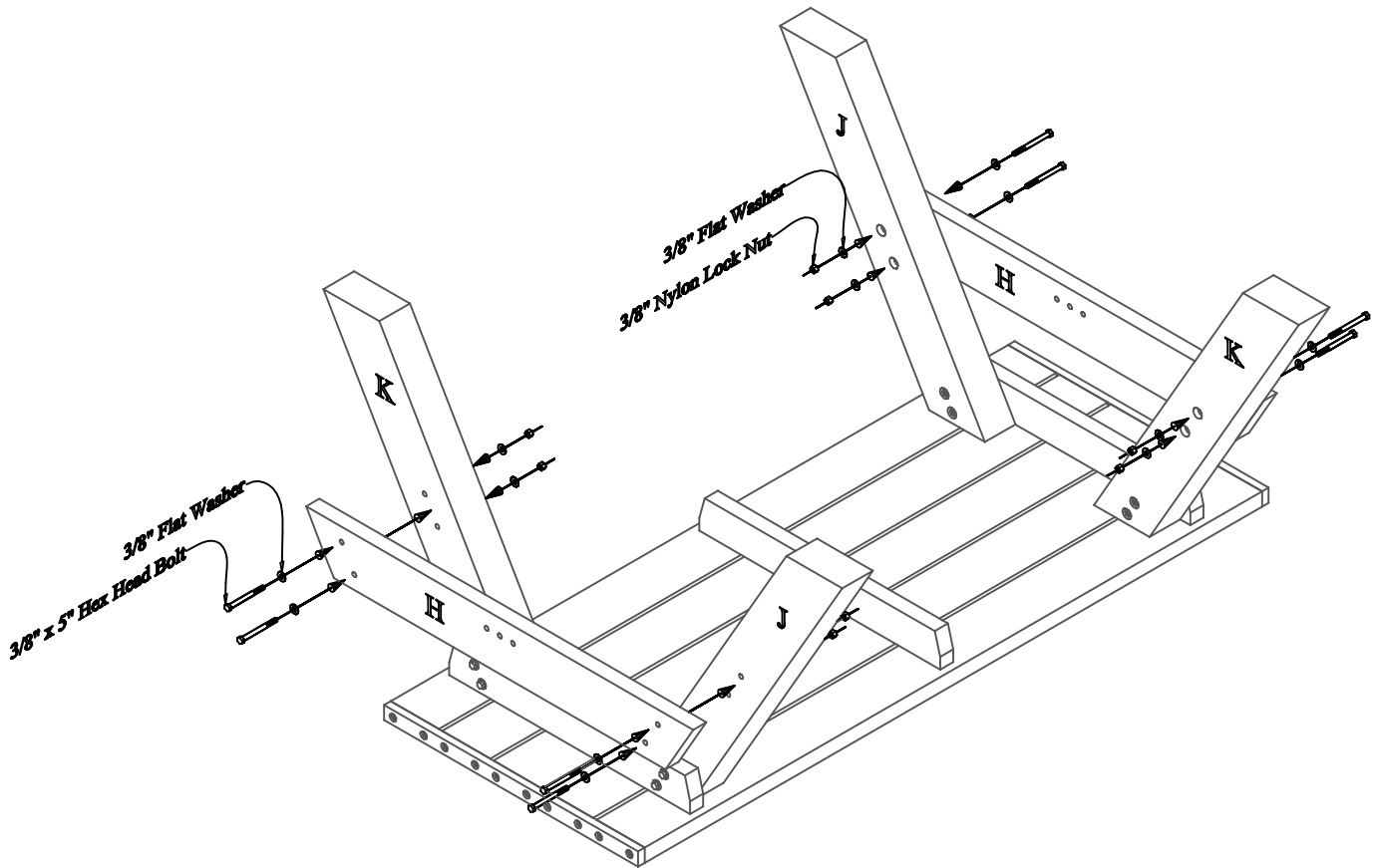
1 - 1/4" Flat Head Screwdriver



Step #1:

While the table top is upside-down, fasten the legs to the under top supports being sure that the counter bores are pointing toward the center of the table as shown above. Use (1) One 3/8" x 5" Hex Head Bolt along with (1) One 3/8" Flat Washer and (1) 3/8" Nylon Lock Nut per hole to secure.

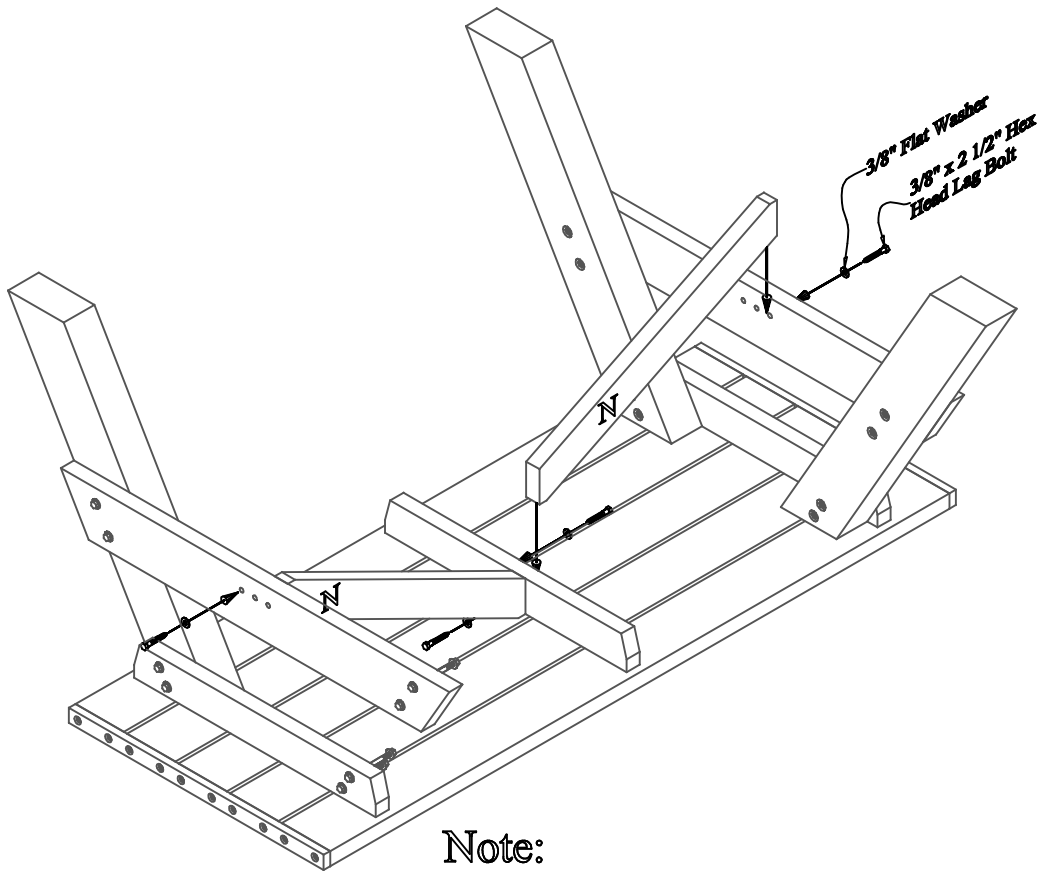
Note: Do not tighten bolts completely. This will be done in a later step.



Step #2:

While the table top is upside-down, fasten the leg cross supports to the legs. Use (1) One 3/8" x 5" Hex Head Bolt along with (1) One 3/8" Flat Washer and (1) 3/8" Nylon Lock Nut per hole to secure.

Note: Do not tighten bolts completely. This will be done in a later step.



Note:
Leg is removed to show detail.
Do not remove for this step.

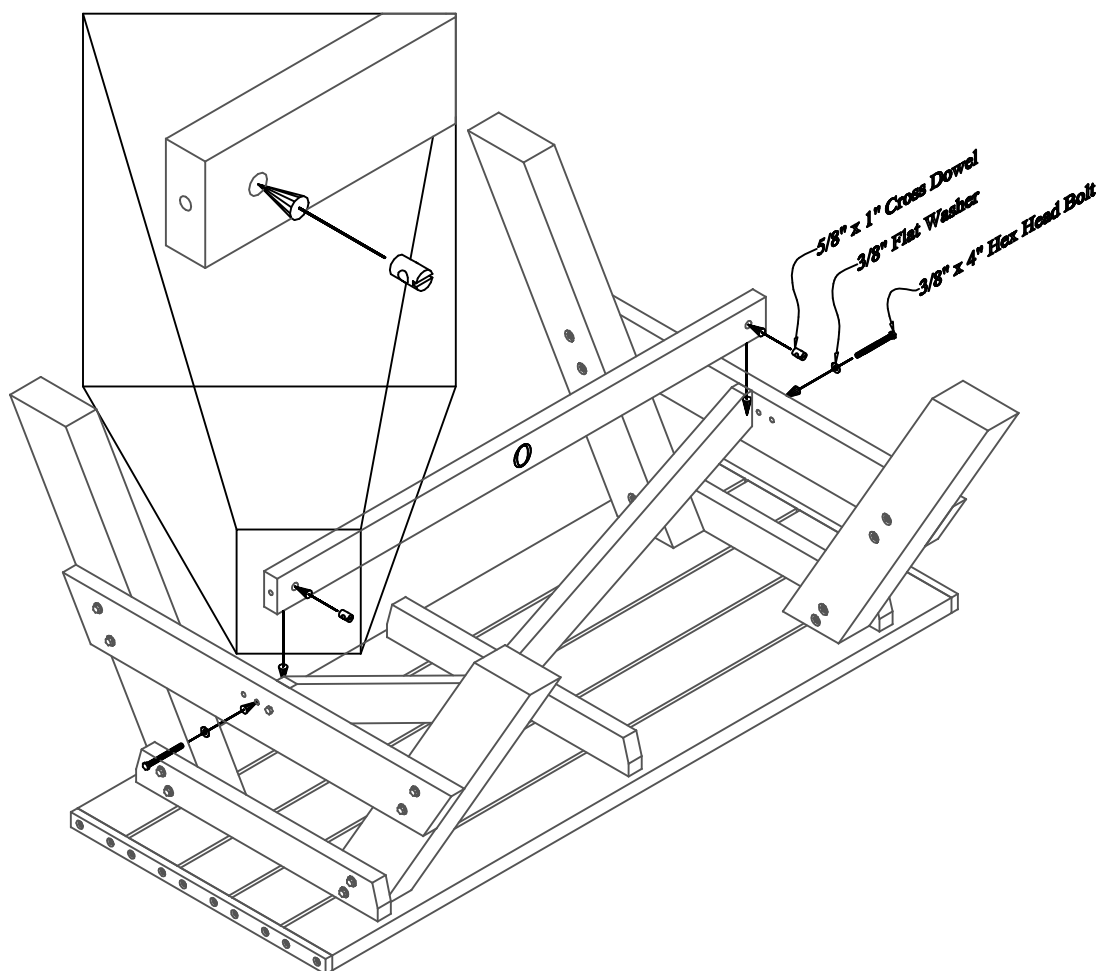
Step #3:

While the table top is upside-down, fasten the angle supports to the leg cross supports and the center top support. Use (1) One 3/8" x 2 1/2" Hex Head Lag Bolt and (1) One 3/8" Flat Washer per hole to secure.

Note: Be sure to tighten all loose bolts after this step is complete.

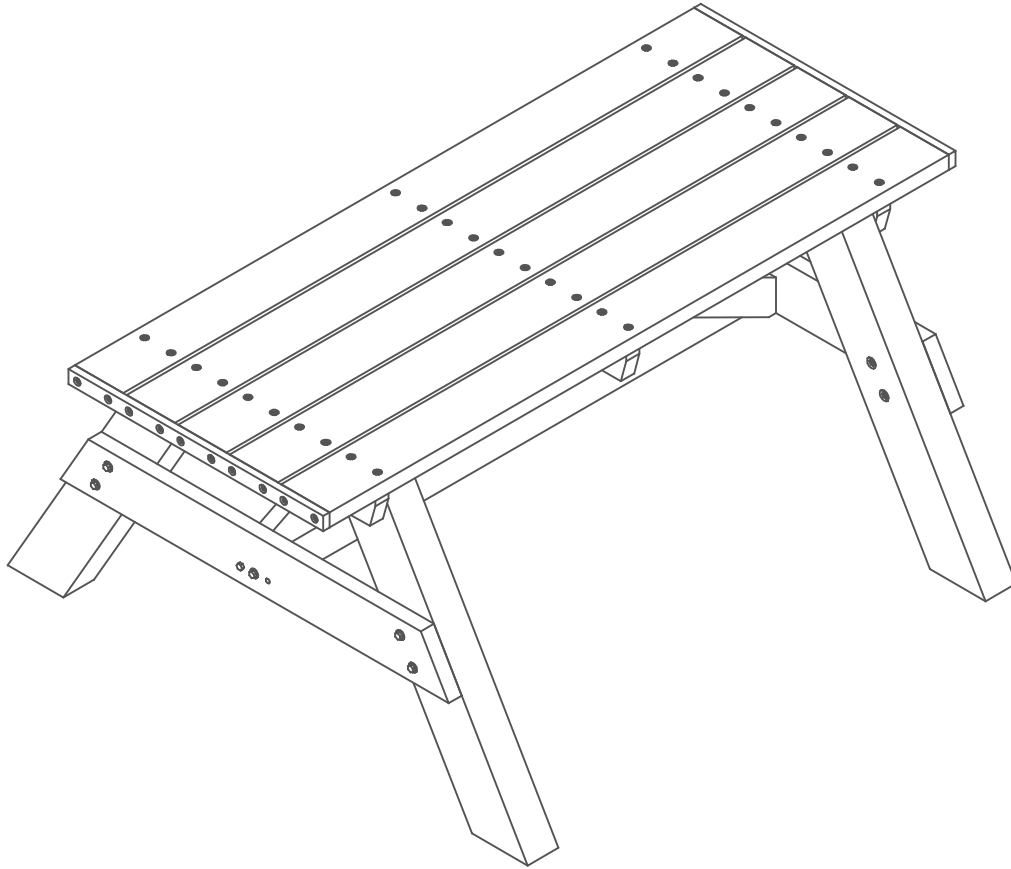
Step #4:

Place (1) One $\frac{5}{8}$ " x 1" Cross Dowel in each hole of the Center Support as shown in the diagram below. You may need to tap the Cross Dowels in place. Be sure the score on the dowel head is in line with the length of the Center Support as shown below.



Step #5:

While the table top is upside-down, fasten the center support to the leg cross supports. Use (1) One $\frac{3}{8}$ " x 4" Hex Head Bolt and (1) One $\frac{3}{8}$ " Flat Washer per hole to secure.

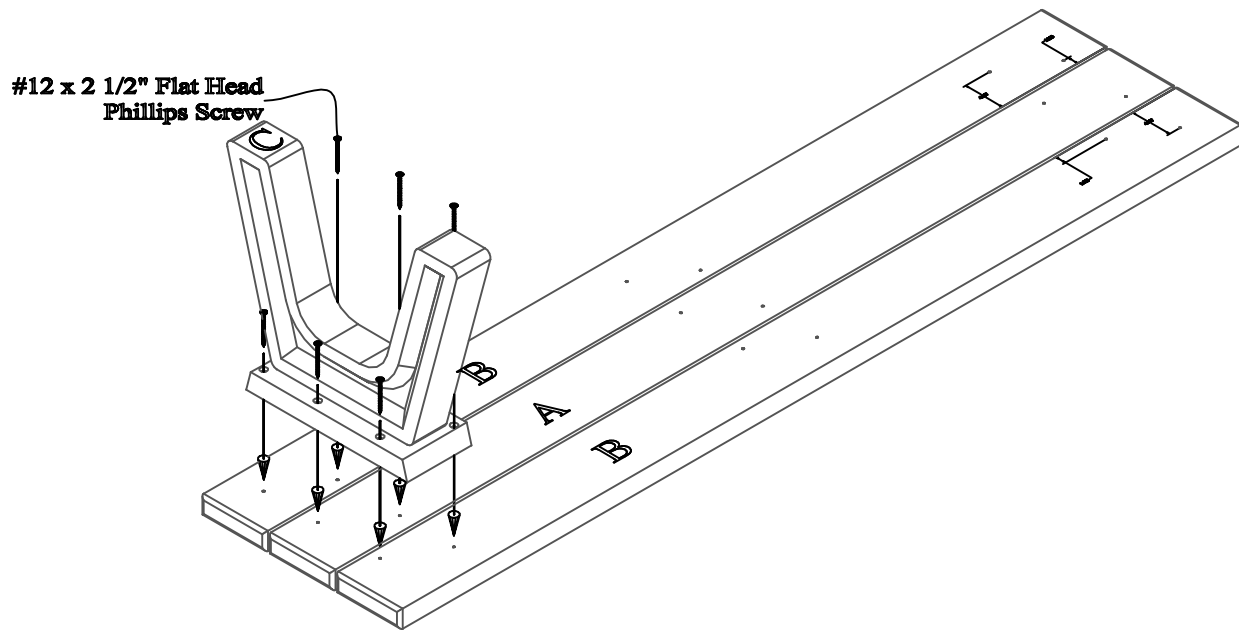


Step #7:

Flip the table upright onto the legs. Please take caution while flipping the table. At this point in assembly the table weighs approximately 220 Pounds.

Step #8:

Place the Center Bench Board on a level surface with the pilot holes facing up. On each side of the Center Bench Board place (1) One Side Bench Board with the pilot holes closest to the Center Bench Board and facing up.



Step #9:

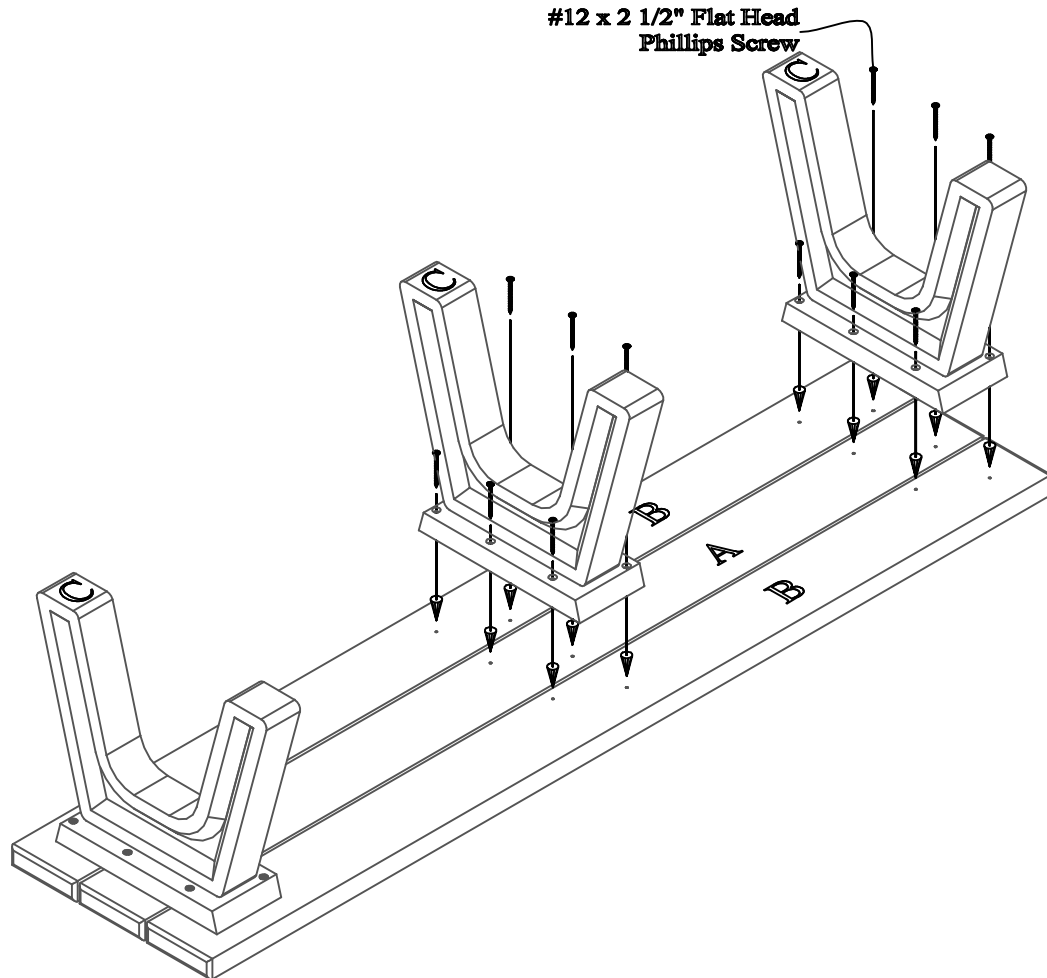
Place (1) One Bench End in position as shown above being sure to align the pre-drilled holes to the pilot holes in the bench boards. After the holes are properly aligned, fasten with (1) One #12 x 2 1/2" Flat Head Phillips Screw per hole to secure.

Note: Do not tighten screw completely. This will be done in a later step.

Step #10:

Place the last (2) Two Bench Ends in position as shown above being sure to align the pre-drilled holes to the pilot holes in the bench boards. After the holes are properly aligned, fasten with (1) One #12 x 2 1/2" Flat Head Phillips Screw per hole to secure.

Note: Be sure to tighten all screws completely after this step.



Step #11:

Repete Steps #8 - #10 for second bench seat.