

Bench Engraving and Plaque Guidelines

Each bench style has a unique set of specifications due to the size and number of boards that can be engraved. For the largest text, artwork and/or plaques, a 2" x 10" board is needed (Landmark or ADA Bench). For medium sized text, art & plaques, a 2" x 6" (Traditional or ADA Bench), or a 1 1/4" x 5" (Economizer-Traditional) would be used. Those benches using 2" x 4" or smaller planks, would only allow smaller text, artwork and/or plaques. Use these charts to determine which benches fit your engraving & plaque needs. See page 19 for additional information on plaques.

Bench Style	Engraving Board Sizes & (Quantity)	Maximum Type Height	Maximum Artwork Height	Maximum Plaque Height
<i>Landmark</i>	2" x 10" (1)	8"*	8 1/2"*	6"*
<i>Traditional</i>	2" x 6" (2)	5"*	5"*	4"*
<i>Economizer-Traditional</i>	1 1/4" x 5" (2)	4"*	4 1/2"*	4"*
<i>ADA Bench</i>	2" x 10" (1)	8"*	8 1/2"*	6"*
	2" x 6" (2)	5"*	5 1/2"*	4"*
<i>Deluxe</i>	2" x 4" (3)	3"*	3"*	3"*
<i>Economizer</i>	1 1/4" x 3" (3)	2 1/2"*	2 1/2"*	2 1/2"*
<i>Monarque</i>	2" x 4" (3)	3"	3"	3"
<i>Park Classic</i>	2" x 4" (3)†	2", 3"*†	2 1/4", 3"*†	2 1/2", 3"*†
<i>Silhouette</i>	2" x 4" (3)†	2", 3"†	2 1/4", 3"†	2 1/2", 3"†
<i>Cambridge</i>	2" x 4" (2)†	2"	2 1/4"	2 1/2"
<i>Willow</i>	2" x 4" (1)†	2"	2 1/4"	2 1/2"
<i>Elite (seat front)</i>	1 1/4" x 3" (1)	2 1/2"	2 1/2"	2 1/2"

Letter Height	Lettering Case	Maximum # Letters		
		4'	6'	8'
1 1/4"	ALL CAPS	34	58	80
	Upper/Lower	43	70	94
1 1/2"	ALL CAPS	27	44	61
	Upper/Lower	34	55	77
2"	ALL CAPS	20	29	41
	Upper/Lower	27	36	49
2 1/2"	ALL CAPS	17	25	35
	Upper/Lower	22	30	41
3"	ALL CAPS	14	21	29
	Upper/Lower	18	26	36
4"	ALL CAPS	10	14	20
	Upper/Lower	13	19	25
5"	ALL CAPS	8	11	15
	Upper/Lower	9	15	20
8"	ALL CAPS	5	7	10
	Upper/Lower	7	10	14

* These bench styles use screws on the board fronts to attach to the frames. This can affect the placement and/or size of text, artwork & plaques on 6' & 8' benches, and may require some minor adjustments to be made. A scaled proof will be sent that shows necessary adjustments.

† These benches use bull-nosed (rounded) boards on the outside edges which reduces the maximum height of engravings and plaques. For the Park Classic and Silhouette, the middle board is still a standard 2"x4" so the larger height size applies only to the center board.

NOTES: Boards are standard nominal sizes, except for Economizer Traditional, Economizer, and Elite benches which all use smaller, lighter weight planks. Text, artwork and plaques can always be smaller than the maximum sizes. Default font is Times New Roman unless otherwise specified by customer. Maximum number of letters is approximate, depending on variations in the actual widths of letters used. Larger boards (2" x 10", 2" x 6" & 1 1/4" x 5") can have more than 1 line of smaller engraved text.