



FOR CARRIAGE BOLT ASSEMBLY

1. LAY 3 - PLANKS, GOOD SIDE DOWN, ON FLAT CLEAN SURFACE WITH 2" CARRIAGE BOLTS INSERTED. NOTE: PLANKS ARE MARKED: "R" RIGHT TOP, "C" CENTER TOP, "L" LEFT TOP, "S" SEAT BOARDS.
2. ATTACH END FRAMES, USING 12 - 2" BOLTS.
3. ATTACH CENTER CHANNEL, USING 6 - 2" BOLTS.
4. ATTACH DIAGONAL BRACES, USING 3 - 1" BOLTS.
5. ATTACH SEAT PLANKS, USING 4 - 2" BOLTS. THE "S" SHOULD BE ON THE SAME END AS "R" "C" "L".
6. TIGHTEN ALL HARDWARE.

FOR LAG SCREW ASSEMBLY

ASSEMBLE PER STEPS 1A, AND 2A. EXCEPT DO NOT DRILL LUMBER. ATTACH FRAME TO LUMBER WITH SELF TAPING LAG SCREWS AND FOLLOW GENERAL INSTRUCTIONS USING LAG SCREWS IN LIEU OF 2" BOLTS

NOTE:

IF YOU HAVE PURCHASED THE LUMBER LOCALLY OR FROM US, NOT DRILLED, AND ARE USING CARRIAGE BOLTS PRE-DRILL AS FOLLOWS:

- A1. LAY 3 - PLANKS, GOOD SIDE DOWN SPACED 1/4" APART ON A FLAT CLEAN SURFACE.
- A2. PRE ASSEMBLE THE FRAME, BRACES AND CENTER CHANNEL. SET UPSIDE DOWN ON THE LUMBER, SQUARE AND CENTER, AND MARK 2 HOLES IN EACH END OF THE BOARDS. ALSO MARK 2 HOLES IN EACH BOARD FOR THE CHANNEL.
3. MARK AND DRILL FOR SEAT BOARDS.
4. ASSEMBLE TABLE PER ABOVE INSTRUCTIONS.

ITEM	QTY	PART NO.	DESCRIPTION
1	2		END SUPPORT FRAME
2	2		30" DIAGONAL BRACE (5' & 6')
3	1	16-0327	23" CENTER CHANNEL
4	26		2" X 1/4" CARRIAGE BOLTS
5	3	32-1516	1" X 5/16" HEX HEAD CAP SCREWS
6	3	32-2516	5/16" SERRATED FLANGE NUTS
7	26		1/4" SERRATED FLANGE NUTS
8	6	34-0125	1 1/4" X 1/4" LAG SCREWS
	2		39" DIAGONAL BRACE (7' & 8')

LENGTH OPTION

- 5' TABLE
- 6' TABLE
- 8' TABLE

COLOR OPTIONS

- BROWN
- GREEN

HARDWARE

- CARRIAGE BOLTS
- LAG SCREWS

STEEL OPTIONS

- PAINTED
- HOT DIPPED GALVZNIZED

WOOD OPTIONS

- #1 SOUTHERN PINE
- #1 ACQ TREATED SO. PINE