## MODERN SWING SPECIFICATIONS

Swing legs shall be 13 gauge 2 3/8" O.D. Top rail for standard Modern swings shall be 13 gauge 2 3/8" O.D. Top rail for Heavy Duty Modern swings shall be 8 gauge 3 1/2" O.D. Both are produced in a patented in line triple zinc flo-coating process that provides a smooth shiny uniform appearance with up to 25% greater corrosion resistance than galvanized schedule 40 pipe, along with greater strength and lighter weight for comparable sizes.

Swing end and center fittings shall be fabricated from 7 gauge 2 7/8" O.D. flo-coated tubing coated with powder-coated paint.

Standard swing hangers shall be stamped steel split clamp with ductile hanger and bronze bearings. Heavy Duty Hangers (optional) shall be galvanized ductile iron with oil impregnated bronze bearings.

Chain shall be hot dip galvanized 4/0 chain link. Material diameter is .218 inches. Nominal inside link dimensions 1.29"  $\times$  .38" with a working load limit of 670 pounds. Swing seats shall be 6"  $\times$  24" molded rubber with steel plate inserts. Hardware shall be zinc coated. S-Hooks shall be 3/8" O.D., 3" long zinc coated.