

FS-PC8BA-CAP-01

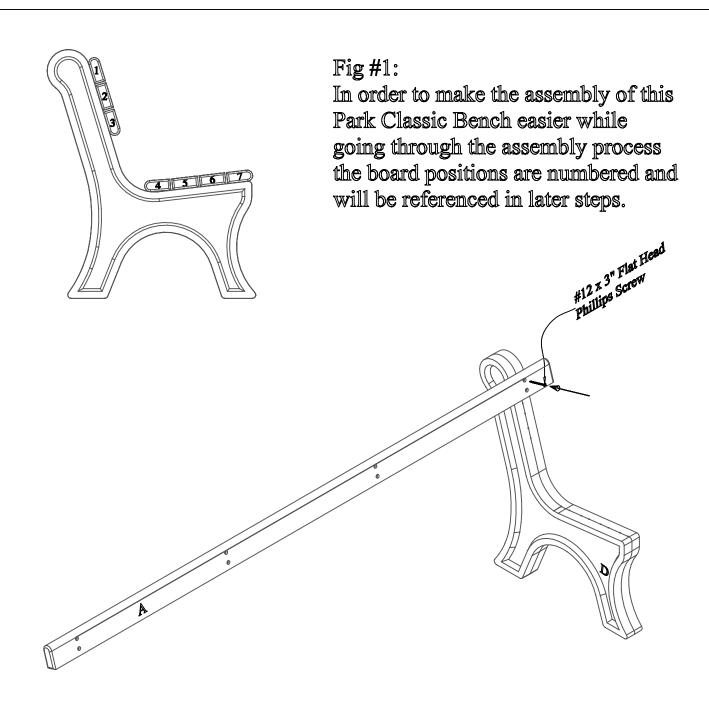
Before assembly, please make sure all fasteners are included.

60 #12 x 3" Flat Head Phillips Screw



Also needed for this assembly will be the following materials:

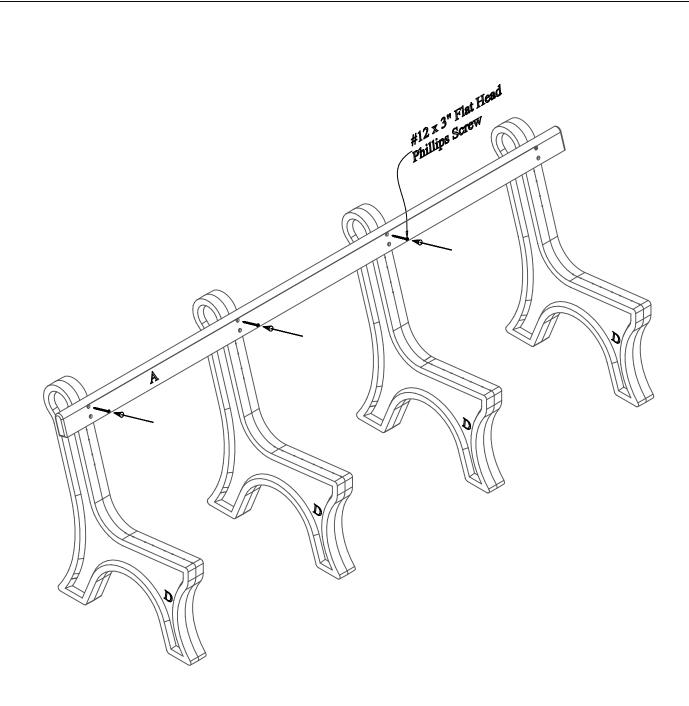
1 - #3 Phillips Drive Bit



Step #1:

Stand (1) One bench end upright and place (1) One Bull Nose bench board on position 1 being sure to align the pre-drilled holes to the pilot holes in the bench end. After the holes are properly aligned, fasten with (1) One $\#12 \ge 3$ " Flat Head Phillips Screw in the top pre-drilled hole.

Note: Do not tighten screw completely. This will be done in a later step.



Step #2:

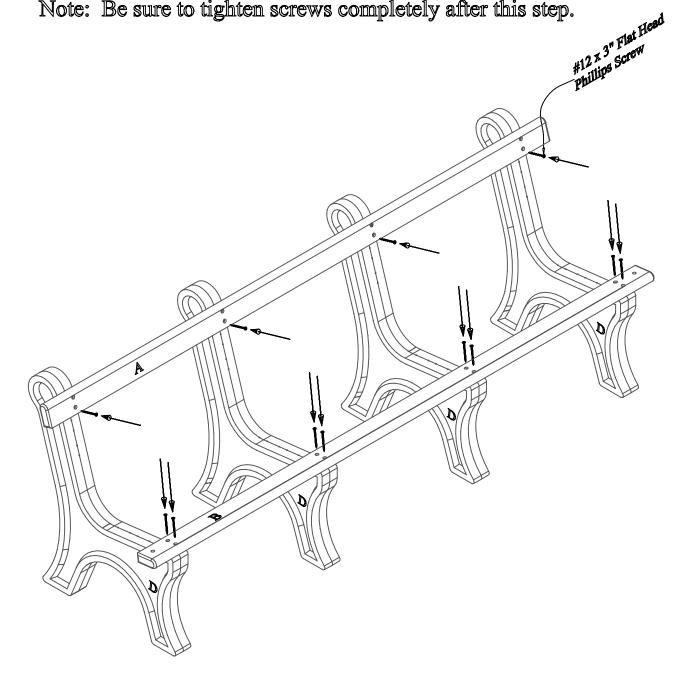
Stand the other (3) Three bench ends upright, one at a time, and place the bench board already attached to the first bench end, on position 1 being sure to align the pre-drilled holes to the pilot holes in the bench end. After the holes are properly aligned, fasten with (1) One $\#12 \times 3"$ Flat Head Phillips Screw in the top pre-drilled hole.

Note: Do not tighten screws completely. This will be done in a later step.

Step #3:

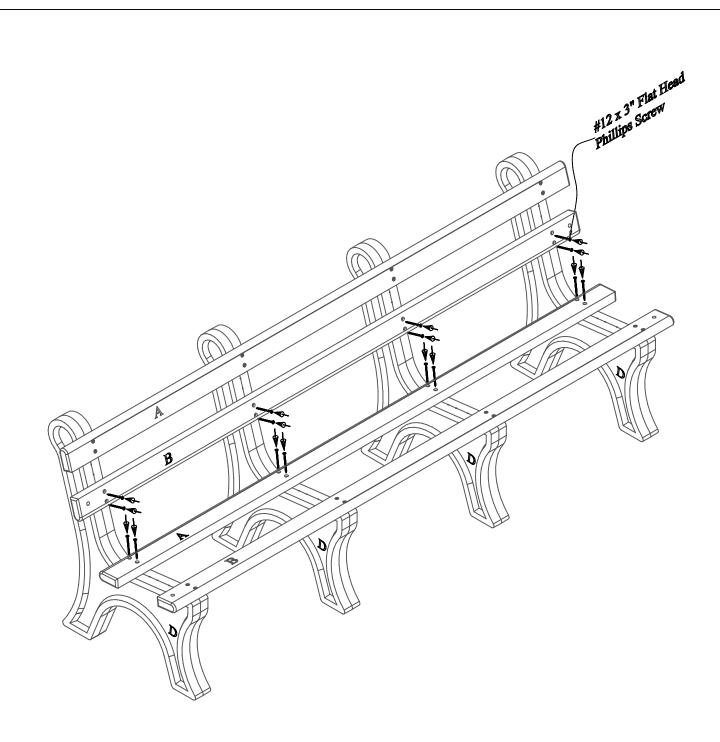
Align the bottom pre-drilled holes to the pilot holes in the bench end. After the holes are properly aligned, fasten with (1) One #12 x 3" Flat Head Phillips Screw per hole.

Note: Be sure to tighten screws completely after this step.



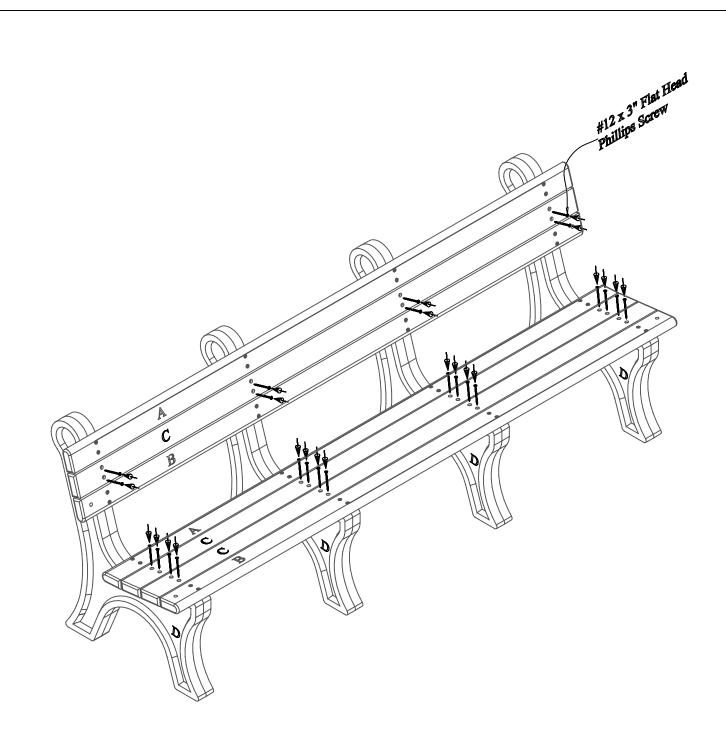
Step #4:

Place a bull nose bench board w/ Arm holes on position 7 as shown above. Repeat Steps 1 - 3 to attach. Use (1) One #12 x 3" Flat Head Phillips Screw per hole to fasten.



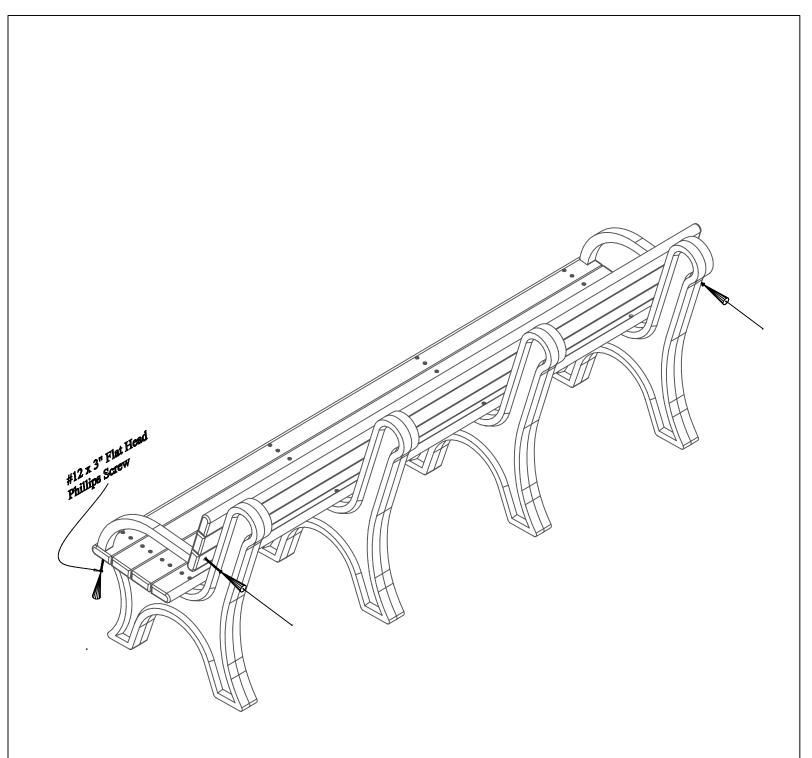
Step #5:

Repeat Steps 1 - 3 to attach (1) one bull nose bench board w/ arm holes on position 3 & (1) one bull nose bench board on position 4 as shown above. Use (1) One #12 x 3" Flat Head Phillips Screw per hole to fasten.



Step #6:

Repeat Steps 1 - 3 to attach bench boards on positions 2, 5 & 6. Use (1) One #12 x 3" Flat Head Phillips Screw per hole to fasten.



Step #7:

Align the pilot holes on the Arm to the pre-drilled holes on the bullnose bench boards w/ arm holes (B). After the holes are properly aligned, fasten with (1) One $\#12 \times 3^{"}$ Phillips head screw per hole to fasten.