



Blue Ridge Frontier ASSEMBLY MANUAL

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Gorilla Playsets • 190 Etowah Industrial Court • Canton, GA 30114 • (800) 882-0272

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IMPORTANT - PLEASE READ

As fresh lumber acclimates to its new environment, the natural tendencies of the tree can show itself in the form of checks, or "cracks" in the lumber. In almost all cases this is normal and it will not affect the structural integrity of your play set.

Cosmetic defects that do not affect the structural integrity of the product, or natural defects of wood such as warping, checking or any other physical properties of wood that do not present a safety hazard, are not covered by this warranty. Defects that develop because the product is exposed to extreme climate conditions are not covered by this warranty. Defects that develop as a result of faulty or improper installation of the product are also not covered by this warranty.

Most cracks are not warrantable, however if you believe that the integrity of your play set is compromised by this natural occurrence, please follow the warranty claim procedure found at <u>www.gorillaplaysets.com</u>. Click on the "Customer Care" tab on the left hand side of the page, then click on "Warranty Claim" and follow the instructions.

We appreciate your purchase and know that you will enjoy your play system for many years to come.



STOP...PLEASE READ!!

IF YOU HAVE MISSING OR DAMAGED PARTS OR NEED ASSISTANCE ASSEMBLING, PLEASE CALL Gorilla Playsets[®] MANUFACTURING DIRECT.

(800) 882-0272 FACTORY HOURS – MON.–FRI., 8AM-5PM EST

DO NOT RETURN THIS PRODUCT TO THE RETAILER OR CONTACT THE RETAILER DIRECT. THE RETAILER DOES NOT STOCK COMPONENTS.

PLEASE RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE. KEEP THEM IN A SAFE PLACE WHERE YOU CAN REFER TO THEM AS NEEDED.

CONTACT INFO:

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Check for revised instructions at www.gorillaplaysets.com/category-s/92.htm



Blue Ridge Frontier

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Thank you for choosing Gorilla Playsets® for your new backyard playground!

We've included everything you need, except tools, to build your very own professional looking play set. When complete, your new play set should far exceed the quality of play set kits from other build-your-own companies. Our engineers and design team have over 30 years of playground experience. What we've developed is a play set that doesn't compromise quality for simplicity. Yet you'll appreciate how quick and easy construction really is! Our play set kits are designed for children ages 3 to 11. **Gorilla Playsets**® believes every child should have a play set and with our kits they can! You can rest assured your new play set is safe, durable and designed to hold up to the elements. As parents ourselves, we know how important the security and well- being of our children is, and this shows in all of our products.

Each play set features our step-by-step 3D illustrated manual, patented powder coated swing beam bracket, heavy-duty swing belts with chains, slide(s), accessories, plus all the required hardware and premilled lumber.

Quality Lumber

At Gorilla Playsets, we use only the finest, hand selected lumber available. You can be assured that our lumber is strong, durable, and conforms to the national standards for use in children's play equipment. It's this quality that allows us to offer a 10 year warranty on the lumber used in our play sets.

Limited Manufacturers Warranty

Gorilla Playsets[®] ("Gorilla") warrants its play sets to be free from defects in workmanship and materials, under normal use and conditions at its original installation, for 10 years for structural wood components and for one year for all other components (e.g., hardware, plastics, tarps, rope ladder, etc.).

Cosmetic defects or natural defects of wood (e.g., warping, seasonal checking or cracking, knots, or knot holes, etc.) that do not affect the structural integrity of the product are not covered by this warranty. Defects that develop because the product is exposed to extreme climate conditions, or that develop as a result of faulty or improper installation of the product, are not covered by this warranty. Fading or discoloration of any part or accessory, cracks in plastic components, surface rust on hardware, and chips on powder coated materials are not considered defects in material as long as they do not affect the functionality or structural integrity of the part or component.

It is the owner's responsibility to properly maintain the play set. Instructions for proper maintenance can be found on Gorilla's website. Imperfections or defects that develop because of a failure to properly maintain the play set are not covered by this warranty.

Gorilla will repair or, at its discretion, replace any part within the stated warranty period that is defective in workmanship or materials. This decision is subject to verification of the defect, which, at Gorilla's discretion, may be accomplished by submitting photographs or by delivery of the defective part to Gorilla. Any warranty claim must include proof of purchase, including the date of purchase.

This warranty is valid only if the product is used for the purpose for which it was designed and installed at a residential, single-family dwelling. This warranty is void if the product is put to commercial or institutional use. This warranty does not cover (a) products that have been damaged by acts of God, negligence, misuse, or accident, or that have been modified or repaired by unauthorized persons; (b) the cost of labor; or (c) the cost of shipping the product, any part, or any replacement product or part.

GORILLA DISCLAIMS ALL OTHER REPRESENTATIONS AND WARRANTIES OF ANY KIND, EXPRESS, IMPLIED, STATUTORY, OR OTHERWISE, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. GORILLA WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. This warranty is valid only in the United States of America, is nontransferrable and does not extend to the owners of the product subsequent to the original purchaser, and only applies to the product as originally installed (in other words, installing the product and then later disassembling and reinstalling the product at the same or another location voids the warranty). Some states do not allow limitations on implied warranties or exclusion of incidental or consequential damages, so these restrictions may not be applicable to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

I MPORTANT SAFETY GUI DELI NES

This product is intended for residential use only and not intended for use in any public setting. A safety surface such as mulch or recycled tire should be used under the play set to prevent injury from falls. Also a 6 foot safety zone should be used around the entire play set.

As with any home project, good judgment and respect for power tools will greatly reduce the risk of injury. **Gorilla** recommends you follow all tool manufacturers' safety guidelines. Always wear eye protection and safety gloves to prevent injury. In several phases of construction two people may be required for lifting and securing of lumber. While play set is being constructed, please keep children off the equipment until the project is complete. Bolts and screw heads should be checked regularly for tightness. The ground ladder, rope ladder, slide, swings and other areas where children spend a majority of their playtime should be checked more frequently.

Gorilla shall not be liable for incidental, indirect or consequential damages or injuries that result from the building and/or playing on our play sets. Adult supervision is recommended anytime a play set is being used.

WEIGHT LIMITS FOR GORILLA PLAYSETS

- FORT PLATFORMS: 800 LBS. TOTAL WEIGHT
- SWING BELTS: 175 LBS.
- GLIDER SWINGS: 70 LBS. PER CHILD
- TRAPEZE: 125 LBS.
- FULL BUCKET SWING: 50 LBS.
- TODDLER BUCKET SWING: 50 LBS.
- INFANT SWING: 35 LBS.
- TIRE SWING: 125 LBS. TOTAL WEIGHT
- ROPE LADDER: 75 LBS.
- ROCK WALL: 150 LBS.
- ALL SLIDES: 125 LBS.

Gorilla recommends that the weight limits for all components must not be exceeded. Failure to adhere to these and other safety guidelines could result in damage to the play set and injury to the users.

Safety and Maintenance Tips for Your New Play Set:

NOTE: Your children's safety is our #1 concern. Observing the following statements and warnings reduces the likelihood of serious or fatal injury. Please review these safety rules regularly with your children.

- This play set is designed for the use of 4 occupants who have a combined weight **not exceeding** 800 pounds on the elevated floor, 3 occupants who have a combined weight of 525 pounds on the swing area, for a total Unit capacity of 5 occupants who have a combined weight of 1325. (this weight is not including the picnic table area)
- On-site adult supervision is **required**.
- Teach children **not** to walk close to, in front of, behind, or between moving swings or other moving playground equipment.
- Teach children to sit in and **never** stand on swings
- Teach children **not** to twist the chains and ropes and not to loop them over the swing beam, since this may reduce the strength of the chain or rope.
- Teach children **not** to jump from swings or other playground equipment in motion.
- Teach children to **not push** empty seats. The seat may hit them and cause serious injury.
- Teach children to sit in the center of the swings with their full weight on the seats.
- Teach children **not** to use the equipment in a manner other than intended.
- Teach children to **always** go down slides feet first. Never slide headfirst.
- Teach children to **look** before they slide to make sure no one is at the bottom.
- Teach children to **never** run up a slide, as this increases their chances of falling.
- The parents should have the children **dress appropriately** with well-fitting shoes. Loose clothing such as scarves and ponchos should not be worn. Always take off, tie up or tuck in cords and drawstrings on children's clothing. These things can get caught on playground equipment and strangle a child.
- Teach children **not** to climb when the equipment is wet.
- Teach children to **never** jump from a fort deck. They should always use the ladder, ramp or slide.
- Teach children to **never** crawl or walk across the top of monkey bars.
- Teach children to **never** crawl on top of a fort roof.
- Verify that any suspended climbing ropes, chains, or cables are secured at both ends and that they cannot be looped around an adult hand.
- Teach children **not** to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they may cause a strangulation hazard.
- Teach children to **never** use Monkey Bar when swings or glider are installed.
- Teach children to **never** wrap their legs around swing chain.
- Teach children to **never** slide down the swing chain.

WARNING: Children must NOT use this play set until unit has been completely assembled and inspected by an adult to insure set has been properly installed and anchored.

Safety and Maintenance Tips for Your New Play Set: (continued)

Playgrounds should be inspected on a regular basis. If any of the following conditions are noted, they should be removed, corrected, or repaired immediately to prevent injuries.

- Hardware that is loose, worn or that has protrusions or projections
- Exposed equipment footings
- Scattered debris, litter, rocks, or tree roots
- Splinters, large cracks, and decayed wood components.
- Deterioration and corrosion on structural components, which connect to the ground
- Missing or damaged equipment components, such as handholds, guardrails, swing seats.
- Check all nuts and bolts frequently during the usage season and tighten as required. (But not so tight that you crack the wood) We recommend you check the swing beam and hardware often due to wood expansion and contraction. It is particularly important that this procedure be followed at the beginning of each season.
- Remove plastic swing seats and take indoors or do not use when the temperature drops below 32°F.
- Oil all metallic moving parts monthly during the usage period.
- Check all coverings for bolts and sharp edges twice monthly during usage season to be certain they are in place. Replace when necessary. It is especially important to do this at the beginning of each new season.
- Check swing seats, ropes, cables and chains monthly during usage season for evidence of deterioration. Replacement should be made of any swing seat that has developed cracks in the plastic seats or has exposed metal in the edges of the swing seat. If there are already exposed metal inserts on the edge of the seat, immediately remove the seats and chains to prevent serious injury. Ropes, cables and chains should be removed and replaced if excessive wear is found. Contact Gorilla for warranted replacement parts.
- For rusted areas on metallic members such as monkey bars, hand supports brackets, etc.; sand and repaint, using a non lead-based paint meeting the requirements of Title 16 CRF Part 1303.
- Inspect wood parts monthly. The grain of the wood sometimes will lift in the dry season causing splinters to appear. Light sanding may be necessary to maintain a safe playing environment. If you are treating your play set with stain regularly, it will help prevent severe checking/splitting and other weather damage.
- Once or twice a year, depending on your climate conditions, you must apply some type of protection (sealant) to the wood of your unit. Prior to the application of sealant, lightly sand any "rough" spots on your set. Please note this is a requirement of your warranty.
- Creating and maintaining the play set on a level location is very important. As your children play, your play set will slowly dig its way into the soil, and it is very important that it settles evenly. Make sure the play set is level and true once each year or at the beginning of each play season.
- Rake the surface periodically to prevent compaction and maintain appropriate depths.

Disposal Instructions: When the play set use is no longer desired, it should be disassembled and disposed of in such away that no unreasonable hazards will exist at the time the unit is discarded.

Play Set Surfacing Recommendations:

Below are some of the recommendations that the U.S. Consumer Product Safety Commission (CPSC) offers from its *Handbook for Public Playground Safety*. The guide can be downloaded in full at www.cpsc.gov/cpscpub/pubs/325.pdf

1. Protective Surfacing - Since almost 60% of all injuries are caused by falls to the ground, protective surfacing under and around all playground equipment is the most critical safety factor on playgrounds.

Certain manufactured synthetic surfaces also are acceptable; however, test data on shock absorbing performance should be requested from the manufacturer.

Asphalt and concrete are unacceptable. They do not have any shock absorbing properties. Similarly, grass and turf should not be used. Their ability to absorb shock during a fall can be reduced considerably through wear and environmental conditions.

Certain loose-fill surfacing materials are acceptable. Surfacing materials are acceptable, such as the types and depths shown in the table.

Material		Uncompressed Depth		Compressed Depth
	6" (152mm)	9" (228mm)	12" (304mm)	to 9" (228mm)
Wood Chips	7' (2.13m)	10' (3.05m)	11' (3.35m)	10' (3.05m)
Double-Shredded bark				
mulch	6' (1.83m)	10' (3.05m)	11' (3.35m)	7' (2.13m)
			>12'	
Engineered Wood Fibers	6' (1.83m)	7' (2.13m)	(3.66m)	6' (1.83m)
Fine Sand	5' (1.52m)	5' (1.52m)	9' (2.74m)	5' (1.52m)
Coarse Sand	5' (1.52m)	5' (1.52m)	6' (1.83m)	4' (1.22m)
Fine Gravel	5' (1.52m)	7' (2.13m)	10' (3.05m)	6' (1.83m)
Medium Gravel	5' (1.52m)	5' (1.52m)	6' (1.83m)	5' (1.52m)
	10-12' (3.0-			
Shredded Tires*	3.6m)	N/A	N/A	N/A

Fall Heights and Materials

*This data is from tests conducted by independent testing laboratories on a 6-inch depth of uncompressed shredded tire samples produced by four manufacturers. The tests reported critical heights, which varied from 10 feet to greater than 12 feet. It is recommended that persons seeking to install shredded tires as a protective surface request test data from the supplier showing the critical height of the material when it was tested in accordance with ASTM F1292.

It should be recognized that all injuries due to falls cannot be prevented no matter what surfacing material is used.

2. Fall Zones - A fall zone, covered with a protective surfacing material, is essential under and around equipment where a child might fall. This area should be free of other equipment and obstacles onto which a child might fall. Stationary climbing equipment and slides should have a fall zone extending a Minimum of 6' in all directions from the perimeter of the equipment.

Swings should have a fall zone extending a minimum of 6' from the outer edge of the support structure on each side. The fall zone in front and back of the swing should extend out a minimum distance of twice the height of the swing as measured from the ground to the top of the swing support structure.

LEVELING YOUR FORT DURING ASSEMBLY

- Complete the steps which will be the basic frame of the fort {i.e. four corner posts with base (sand box boards) and deck supports}
- Position in the most level area chosen for the play set, keeping in mind the location and size of the swing beam, ladder, slides, etc. that extend off the fort.
- Once the frame is in the final position, check for vertical and horizontal levelness to determine which side(s) will need to be dug into the ground to level the play set.
- With a shovel, score the ground around the outside edges of the sandbox boards on the 'high' side of the fort. This is the area that will be dug in. Make sure to score deep enough; the scored lines will be your digging template.
- Push the frame off and away from the scored area, far enough to dig and remove dirt to reach the appropriate depth.
- Dig a channel along the scored line(s) for the base of the fort (corner post and sandbox boards) to rest into. Dig the channel(s) to the same level depth. The bottom of the channel(s) should be level to each other so your frame doesn't teeter or rock because the channel(s) are uneven.
- Once you have removed enough grass and dirt, slide/push the frame into the channel(s). Place a level on the vertical and horizontal boards of the frame to determine if enough soil, or too much, was removed.
- Repeat this process until the basic frame is plumb and level and in its final position before completing the rest of the assembly.
- Measure to make sure fort is square.

Important: if you require a channel depth of more than 6", then we recommend you have your play set area professionally graded before completing assembly.

Example play area:





THE DIAG O NAL MEASUREMENTS SHOULD BE THE SAME FRO M C O RNER PO ST TO C O RNER PO ST IF NO T, ADJUST FO RT SO THAT THE DISTANC E IS EQ UAL

= AREA TO BE SC O RED AND C HANNELED FO R LEVELNESS

Blue Ridge Frontier

COMPONENTS Description

Qty	Check List
2	
1	
1	
1	
1	
10	
1	
1	
1	
2	
2	
2	
	Qty 2 1 1 1 1 1 1 1 1 2 2 2 2 2

Description (Fort Hardware)

see following pages

Description (Swing Beam Hardware)

see following pages

Description (Wood Components)

see following pages

REQUIRED TOOL LIST

Standard or Cordless Drill w/ Phillips Bit (#2 square bit provided) Extension Cord (if using standard drill) Locking Pliers (Vise Grips, For Carriage Bolts) 1/8" Drill Bit Level 3/8" Drill Bit **Tape Measure** 7/8" Paddle Bit Hammer ¹/₂" Wrench and Socket Pencil ¹/₂" Deep Well Socket Shovel 9/16" Deep Well Socket **Rubber Mallet** 9/16" Wrench and Socket Shovel

Please familiarize yourself with the manual, parts/components and general construction process of your new play set before getting started. SITE PLAN:



Play set height: 11' Approximate assembly time: WAVE SLIDE

8-10 Hours

{ 6 foot unobstructed safety perimeter around play set recommended }

Helpful Installation Hints

- Depending on your experience, assembly of Gorilla Playsets can take as little as 6 hours up to 24 hours, depending on size, after inventory of parts; therefore, we recommend you set aside a full two days for assembly.
- Identify all of the parts for your play set. Empty each box and lay out boards so you can see each part. Your instruction book will have detailed drawings that will make it easy for you to recognize individual parts. Keep all hardware and metal parts separate from wooden pieces.
- After everything is laid out, check carefully to ensure all parts are present. Make sure there are no broken boards.
- Find an area to sort your hardware. It is best to open the hardware on a solid surface so that you do not lose any pieces in the grass. This will save time and familiarize you with all the different pieces in the hardware bag.
- Important note: Wood has some natural defects such as knots, surface cracks, etc... We reject parts that are structurally defective. We use a high quality lumber in our structures; however, you should inspect each part for splinters or rough spots and sand them smooth to prevent injury.
- After familiarizing yourself with all of the components, read all instructions thoroughly. Reading instructions after you have studied the parts will help you understand more clearly the installation process, and help to eliminate unnecessary mistakes.
- Pay close attention to the diameter and length of each bolt and screw.
- Never tighten hardware completely at first. It helps to have some adjustment for bolt alignment while you are attaching parts together. After everything is square, tighten each joint.
- After the main unit is assembled it is critical that the floor is **level** and **square**. If the main frame is not level, the walls and floor will be out of square.
- After you complete installation, make sure every bolt, screw, and nut is tight, and every board is secure. Wood will expand and contract with the seasons.
- Check all bolt connections and swing hangers every two weeks.
- Place the set on level ground, not less than 6ft from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

READ! VERY IMPORTANT!

If you are missing parts or have questions regarding the installation of our quality product PLEASE call us directly at the factory (1-800-882-0272). Our trained staff will be happy to assist

you. Customer service hours: Monday thru Friday 8AM – 5PM EST E-mail: custsrv@gorillaplaysets.com

General Info To Review Before Installation This page is a list of definitions and explanations used throughout our instructions to aid you in the assembly of your play set.

Offset Holes- Throughout the installation procedures we will refer to parts with offset holes. This refers to the orientation of the holes on the board. An offset hole is one that is closer to one side than it is the other or in other words, it is not centered on the board. In the procedures you will be instructed to attach the boards with the holes offset up or with the holes offset down. This refers to which side of the board the hole/holes should be closer to. Offset holes up= hole/holes will be closer to the top of the board. Offset holes down= hole/holes will be closer to the bottom of the board. Note: some parts do not have offset holes, but instead the holes are on center. Therefore there will not be any reference to how to offset these parts.



Counter-sunk holes- Many of the parts that will be used have counter-sunk holes. A counter-sunk hole is one that surrounds one side of a thru hole, but does not extend through the wood it's self. When using a counter-sunk hole the bolt will be inserted through the thru hole and either the head of the bolt and washer or nut and washer will occupy the counter sunk hole.



Lag Screws- Lag screws are used in the construction of our play sets to enhance the structural integrity of the unit. There will not be predrilled holes in the post for lag screw installation. Lag screws are self-tapping, though if you are using a manual socket wrench it may be necessary to tap the head of the lag screw with a hammer. You should also be sure to tighten the lags completely. Power tools such as an impact wrench or power drill should have enough torque to drive the lag screws without using a hammer, but make sure not to over tighten as this can cause the threads to "strip out" in the post.

Common installation practice Installing T-nuts

When installing T-nuts into the wood, use a smooth faced hammer to set the face of the T-nut flush into the wood.



This picture shows the T-nut insert and installed flush to the wood.



Insert the barrel of the T-nut into the predrilled hole. Using a smooth faced hammer, drive the T-nut until the face of the T-nut is flush to the wood.



This picture shows an end view of the T-nut insert and installed flush to the wood. WARNING: DO NOT EMBED THE TOP OF THE T-NUT INTO THE FACE OF THE WOOD

Cross Section end views, you are looking at an Xray view of the post and T-nut. The barrel of the T-nut is in the corner post the line is the face of the wood.



Correct





PIC TURE	DESC RIPTIO N	Q TY.
	2 X 4 X 14" BO TTO M PANEL BO ARD	2
	2 X 4 X 15" PIC NIC TABLE SUPPO RT	2
	2 X 4 X 23" PIC NIC TABLE BENC H SUPPO RT	2
	2 X 4 X 30" PIC NIC TABLE VERT. SUPPORT	2
0	2 X 4 X $47\frac{1}{2}$ " SAFETY BO ARD/ END PANEL BO ARD	3
0	2 X 4 X 51" RO O F SUPPO RT BO A RD (LEFT)	2
	2 X 4 X 51" RO O F SUPPO RT BO A RD (RIG HI)	2

PIC TURE	DESC RIPTIO N	Q TY.
0	2 X 4 X 58" SWING BEAM C RO SS MEMBER	1
	2 X 4 X 66" ROCKWALLSIDE	2
	2 X 4 X 70" C ENTER DEC K SUPPO RT	1
0	2 X 4 X 70" DEC K SUPPO RT	2
0	2 X 4 X 70" REAR TO P PANEL BO ARD	1
0	2 X 4 X 100" RO PE LADDER SUPPO RT	1
	2 X 6 X 16" SUN	2



PIC TURE	DESC RIPTIO N	Q TY.
	$\frac{5}{4} X 2\frac{5}{8} X 28\frac{1}{2}$ PANEL SLAT	27
	$\frac{5}{4} X 2\frac{5}{8} X 42"$ SUN SUPPO RT	2
	$\frac{5}{4} X 4 X 40\frac{1}{2}"$ DEC K SPAC ER	2
	$\frac{5}{4}X3X23\frac{7}{8}"$ ROCKWALL CAP	1
	$\frac{5}{4} X 6 X 23\frac{7}{8}$ BO TTO M RO C K WALL BO ARD	1
	$\frac{5}{4} X 6 X 23\frac{7}{8}"$ RO C K WALL BO A RD	11
	$\frac{5}{4} X 6 X 47\frac{3}{8}"$ DEC K BO A RD	11



PIC TURE	DESC RIPTIO N	Q TY.
	$2 X 4 X 18\frac{3}{4}$ " RAMP SUPPO RT	3
0	2 X 4 X 94" RAMP MIDDLE FLO O R BO ARD	1
	2 X 4 X 96" RAMP SIDE	2
	2 X 6 X 94" RAMP FLO O R BO A RD	2
	4 X 4 X 72" TIRE SW ING LEG	2
	4 X 6 X 108" PLA STIC COATED TIRE SWING BEAM	1
0	$2 X 4 X 47\frac{1}{2}"$ TIRE SW ING C RO SS MEM BER	1

PIC TURE	DESC RIPTIO N	Q TY.
	4 X 4 X 96" PLASTIC COATED CORNER POST	4
	4 X 4 X 108" PLA STIC COATED SWING LEG	2
	4 X 6 X 120" PLASTIC COATED SWING BEAM	1
	2 X 4 X 17" IADDER STEP	5
	5/4 X 3 X 18-1/2" IADDER BAC K	1
	2 X 4 X 66" LEFT LA DDER SIDE	1
	2 X 4 X 66" RIG HT LADDER SIDE	1



PIC TURE	DESC RIPTIO N	Q TY.
	SW ING PLA TE	1
	C LIM BING RO C KS	10
	A-FRAME SWING LEG BRACKET	2
NOTSHOWN	HARDWARE BOX INSTRUCTIONS	1 EA.

PIC TURE	DESC RIPTIO N	Q TY.
	IRO N DUC TILE SW ING HA NG ERS	6
	TELESC O PE	1
	10' RO PE	2
	PLASTIC FLAG KIT	2

PIC TURE	DESC RIPTIO N	Q TY.
	90 ° G REEN BRAC KET	4
	SPRING C LA M P	9
	TIRE SW ING SW IVEL	1





STEP 1: ATTACHING T-NUTS TO THE CORNER POSTS

1: THIS STEP IS CRITICAL TO BUILDING THE FORT PROPERLY. IF ANY MISTAKES ARE MADE HERE, YOU WILL NEED TO DIS-ASSEMBLE AND THEN RE-ASSEMBLE TO MAKE YOUR CORRECTIONS.

2: MAKE SURE HO LES ARE FREE OF ANY OBSTRUCTIONS. USE A BOLT TO CLEAN OUT ANY DEBRIS.

3: LAY OUT EACH OF THE 4 X 4 X 96" CORNER POSTS IN THE AREA YOU INTEND ON BUILDING THE FORT.

4: USE THE DIAG RAM BELOW TO CORRECTLY IDENTIFY AND ORIENT THE NECESSARY DIRECTION THE POSTS SHOULD FACE.

5: USE A HAMMER TO SEAT THE T-NUTS AFTER INSERTING THEM INTO THE HOLES SHOWN IN THE DIAGRAM BELOW.

6: THE BARREL OF THE T-NUT SHOULD GO IN THE HOLE FIRST. HAMMER THE T-NUT UNTIL IT IS FLUSH/ ALMO ST FLUSH TO THE CORNER POSIS.



STEP 2: ASSEMBLING THE RIGHT SIDE FRAME

1: LAY THE 2 X 6 X 47-1/2" SANDBO X BO ARD ON TO P OF THE RIG HT SIDE C O RNER PO STS AT THE BO TIO M OF THE C O RNER PO STS. THE O FFSET HO LES IN THE SANDBO X BO ARD MUST FAC E DO WNWARD.

2: USE 5/16 X 4-1/2" HEX BO LTS AND 5/16" WASHERS TO ATTAC H THE TO P HO LES OF THE SANDBO X BO ARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BO TTO M HO LES WILL BE USED LATER.

3: LAY THE 2 X 6 X 47-1/2" BO TIO M PANEL BO ARD ON TO P OF THE RIG HT SIDE C O RNER PO STS IN THE MIDDLE OF THE C O RNER PO STS. THE O FFSET HO LES IN THE BO TIO M PANEL BO ARD MUST FACE DO WNWARD.

4: USE 5/16 X 4-1/2" HEX BO LIS AND 5/16" WASHERS TO ATTAC H THE BO TIO M HO LES O F THE BO TIO M PANEL BO ARD TO THE T-NUIS INSTALLED ON THE C O RNER PO SIS. THE TO P HO LES WILL BE USED LATER.

5: LAY THE 2 X 4 X 47-1/2" TO P PANEL BO ARD O N TO P O F THE RIG HT SIDE C O RNER PO STS. THE O FFSET HO LES IN THE TO P PANEL BO ARD MUST FACE DO WNWARD.

6: USE $5/16 \ge 4-1/2$ " HEX BO LTS AND 5/16" WASHERS TO ATTAC H THE TO P HO LES OF THE TO P PANEL BO ARD TO THE T-NUTS INSTALLED ON THE C O RNER PO STS.

7: USE A 7/8" PADDLE BIT TO DRILLA HOLE IN THE CENTER OF THE TOP PANEL BOARD. THIS IS THE ONLY TIME YOU WILL NEED THIS DRILL BIT IN THE ASSEMBLY. YOU MAY PUT IT AWAY AFTER DRILLING THE HOLE.



STEP 3: ASSEMBLING THE LEFT SIDE FRAME

1: LAY THE 2 X 6 X 47-1/2" SANDBO X BO ARD O N TO P O F THE LEFT SIDE C O RNER PO STS AT THE BO TIO M O F THE C O RNER PO STS. THE O FFSET HO LES IN THE SANDBO X BO ARD MUST FAC E DO WNWARD.

2: USE 5/16 X 4-1/2" HEX BO LTS AND 5/16" WASHERS TO ATTAC H THE TO P HO LES OF THE SANDBO X BO ARD TO THE T-NUTS INSTALLED ON THE C O RNER PO STS. THE BO TIOM HO LES WILL BE USED LATER.

3: LAY THE 2 X 6 X 47-1/2" BO TIO M PANEL BO ARD ON TO P OF THE LEFT SIDE C O RNER PO STS IN THE MIDDLE OF THE C O RNER PO STS. THE O FFSET HO LES IN THE BO TIO M PANEL BO ARD MUST FACE DO WNWARD.

4: USE 5/16 X 4-1/2" HEX BO LTS AND 5/16" WASHERS TO ATTAC H THE BO TTO M HO LES OF THE BO TTO M PANEL BO ARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE TO P HO LES WILL BE USED LATER.

5: LAY THE 4 X 4 X 47-1/2" SWING BEAM SUPPORTON TO POF THE LEFT SIDE CORNER POSTS. THE THREE COUNTERSUNK HOLES IN THE MIDDLE OF THE SWING BEAM SUPPORT MUST FACE DOWNWARD.

6: FIND TWO TO RQ UE WASHERS. PLACE A 7" CARRIAGE BOLT INSIDE THE TO RQ UE WASHER, MAKING SURE THAT THE TEETH ARE FACING IN THE SAME DIRECTION AS THE THREADS OF THE CARRIAGE BOLT. PLACE THE TO RQ UE WASHER/CARRIAGE BOLT ASSEMBLY INTO THE HOLES OF THE CORNER POST SO THAT THE HEAD OF THE CARRIAGE BOLT FACES WHAT WILL BE THE INSIDE OF THE FORT. USE A HAMMER TO SET THE TO RQ UE WASHER INTO THE CORNER POST.





STEP 5: FRO NT FRAME ASSEMBLY

1: PIACE THE 2 X 6 X 100" ROPE LADDER RUNNER ON THE FRONT OF THE CORNER POSTS. THE OFFSET HOLES IN THE ROPE LADDER RUNNER SHOULD FACE UP.

2: USE $5/16 \ge 4-1/2$ " HEX BO LTS AND 5/16" WASHERS TO ATTAC H THE TO P HO LES OF THE SANDBO ≥ 0 ARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BO TTO M HO LES WILL BE USED LATER.

3: PLACE THE 2 X 6 X 70" FRO NT FACE BO ARD WITH NO TO HES ON THE FRO NT OF THE CORNER POSTS. THE OFFSET HOLES IN THE FRO NT FACE BO ARD SHOULD FACE UP.

4: USE $5/16 \ge 4-1/2$ " HEX BO LTS AND 5/16" WASHERS TO ATTAC H THE TO P HO LES O F THE FRO NT FACE BO ARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BO TTO M HO LES WILL BE USED LATER.

5: PLACE THE 2 X 4 X 100" RO PE LADDER SUPPORTON THE FRONT OF THE CORNER POSTS. THE COUNTER-SUNK HOLES IN THE ROPE LADDER SUPPORTARE ON CENTER.

6: USE 5/16 X 4-1/2" HEX BO LTS AND 5/16" WASHERS TO ATTACH THE TO P HO LES OF THE TO P PANEL BO ARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.


STEP 6: REAR FRAME ASSEMBLY

1: PLAC E THE 2 X 6 X 70" SANDBO X BO ARD O N THE REAR O F THE C O RNER PO STS. THE O FFSET HO LES IN THE SANDBO X BO ARD MUST FAC E UP.

2: USE $5/16 \ge 4-1/2$ " HEX BO LTS AND 5/16" WASHERS TO ATTAC H THE TO P HO LES OF THE SANDBO ≥ 0 ARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BO TTO M HO LES WILL BE USED LATER.

3: PLAC E THE 2 X 6 X 70" BO TIO M PANEL BO ARD ON THE FRONT OF THE C O RNER PO STS. THE O FFSET HO LES IN THE FRONT FAC E BO ARD MUST FAC E UP.

4: USE $5/16 \ge 4-1/2$ " HEX BO LTS AND 5/16" WASHERS TO ATTAC H THE TO P HO LES OF THE BO TTO M PANEL BO ARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS. THE BO TTO M HO LES WILL BE USED LATER.

5: PIACE THE 2 X 4 X 70" REAR TO P PANEL BO ARD ON THE FRONT OF THE CORNER POSTS. THE OFFSET HO LES IN THE TO P PANEL BO ARD MUST FACE UP.

6: USE 5/16 X 4-1/2" HEX BO LTS AND 5/16" WASHERS TO ATTACH THE TO P HO LES OF THE TO P PANEL BO ARD TO THE T-NUTS INSTALLED ON THE CORNER POSTS.



STEP 7: BO TTO M PANEL BO ARDS

1: PLAC E THE 2 X 4 X 47 - 1/2" PANEL BO ARD ON TO P OF THE 2 X 6 PANEL BO ARD WITH OFFSET HO LES UP AND FASTEN TO THE CORNER POSTS WITH 5/16 X 3 - 1/2" LAG SC REWS WITH 5/16" WASHERS.





STEP 9: C ENTER DEC K SUPPORT

1: FIND THE 2 X 4 X 70" C ENTER DEC K SUPPO RT WITHO UT HO LES.

2: FRO M THE UNDERSIDE OF THE DECK SPACERS THAT WERE PREVIOUSLY INSTALLED, PLACE THE CENTER DECK SUPPORTAT THE CENTER OF THE DECK SPACERS (USE THE HOLE ON CENTER AS A GUIDE) AND MAKE A MARK ON THE OUTSIDE OF THE FORT TO REPRESENT A CENTER LINE.

3: USE 2" WOOD SCREWS TO ATTACH THE DECK SPACERS TO THE CENTER DECK SUPPORT.

4: C ENTER THE 2 X 4 X 70" C ENTER DEC K SUPPO RT O N THESE MARKS AND PUSH THE C ENTER DEC K SUPPO RT FLUSH TO THE BO TIO M SIDE O F THE DEC K BO ARDS.

5: USING TWO 2-1/2" WOOD SC REWS, INSTALL THE 2 X 4 X 70" C ENTER DEC K SUPPORT THROUGH THE OUTSIDE OF THE 2 X 6, AND INTO THE END OF THE C ENTER DEC K SUPPORT. REPEAT THIS STEP ON THE OPPOSITE END OF THE FORT.



STEP 10: DEC K BO A RDS

THE FO LLOWING STEP IS RECOMMENDED TO PREVENT POSSIBLE SPLITS IN THE WOOD

1: PRE-DRILL THE ENDS OF THE DEC K BO ARDS TO PREVENT INSTALLATION DAMAGE. PRE-DRILL BO TH ENDS WITH A 1/8" DRILL BIT AT THE DIMENSIONS SHOWN BELOW. THE HOLE AT 23-11/16" IS THE C ENTER OF THE BO ARD AND ONLY NEEDS TO BE DRILLED ONCE.





STEP 12: ROCKWALL

1: FIND ELEVEN 5/4 X 6 X 23-7/8" RO C K WALL BO ARDS, AND O NE 5/4 X 6 X 23-7/8" BO TIO M RO C K WALL BO ARD(1 HO LE).

2: STARTING FROM THE TOP, PLACE ONE ROCK WALL BOARD ON TOP OF THE ROCK WALL SIDES, FLUSH TO THE TOP OF THE ROCK WALL SIDES, AND ATTACH WITH TWO 2" WOOD SCREWS IN EACH SIDE.

3: CONTINUE DOWN THE ROCK WALL WITH THE REMAINING ROCK WALL BOARDS, FASTENING EACH BOARD WITH TWO 2" WOOD SCREWS ON EACH END.

4: THE FINAL BOARD WILL BE THE BO TIOM ROCK WALL BOARD WITH ONE HOLE. ATTACH WITH TWO 2" WOOD SCREWS PER SIDE.

5: IN SOME CASES, THERE WILL BE EXCESS LENGTH ON THE ROCK WALL SIDES. THIS IS DUE TO MILLING VARIATIONS, AND IS ALSO USED TO HELP LEVEL THE ROCK WALL SIDES ON UNEVEN G ROUND.

6: ROCKWALL SIDES MAY NOT BE EVEN WITH THE BOTIOM ROCKWALL BOARD DUE TO MILLING VARIATIONS AND WOOD SHRINKAGE.





STEP 14: ROCKWALL

1: FIND TEN ROCKS AND THIRTY 1-1/4" PAN HEAD SCREWS WITH WASHERS.

2: MO UNT THE ROCKS IN A STAGGERED MANNER ON THE ROCK WALL BOARDS. THREE PAN HEAD SC REWS AND WASHERS WILL SEC URE EACH ROCK TO THE WALL

NO TE: THE IMAGE SHOWN BELOW IS A GENERIC ARRANGEMENT OF ROCKS ON THE ROCK WALL. YOUR ACTUAL CONFIGURATION MAY BE DIFFERENT THAT WHAT YOU SEE BELOW. ROCKS CAN BE ARRANGED IN ANY PATIERN AS LONG AS THEY WILL ALLOW PROPER ACCESS TO THE FORT. BE CREATIVE!



STEP 15: ATTACHING THE ROCKWALL

1: PLACE THE ROCK WALL INTO POSITION ON THE FORT AS SHOWN BELOW. USING THE 90 $^\circ$ BRACKETS AS A TEMPLATE; DRILLA 3/8" HO LE THROUGH THE BOTTOM PANEL BOARD.

2: FRO M THE UNDERSIDE OF THE DEC K INSERT A T-NUT INTO THE BAC KSIDE OF THE 3/8" HO LES ON THE BO TIO M PANEL BO ARD.

3: ATTACH THE ROCK WALL WITH 5/16 X 1-1/2" BO LTS AND 5/16" WASHERS.

4: WHEN THE BRAC KETS ARE SEC URE, AND THE ROCK WALL IS IN ITS FINAL POSITION; TIG HTEN THE $5/16 \times 1-1/2$ " BOLISON THE ROCK WALL SIDES.



STEP 16: CLIMBING RAMP

1: PLACE ONE 2 X 4 X 18-3/4" RAMP SUPPORT BOARD AT THE END OF THE 2 X 4 X 96" RAMP SIDE BOARDS. OFFSET THE BOARD 1" FROM THE EDG E. FASTEN THE RAMP SUPPORT BOARD TO THE RAMP SIDE BOARDS WITH TWO 2-1/2" WOOD SCREWS PER SIDE.

2: PLACE ONE 2 X 4 X 18-3/4" RAMP SUPPORT BOARD AT THE ANG LED END OF THE 2 X 4 X 96" RAMP SIDE BOARDS. OFFSET THE BOARD 1" FROM THE EDGE. FASTEN THE RAMP SUPPORT BOARD TO THE RAMP SIDE BOARDS WITH TWO 2-1/2" WOOD SCREWS PER SIDE.

3: PLACE THE REMAINING 2 X 4 X 18-3/4" RAMP SUPPORT BOARD AC ROSS THE RAMP SIDE BOARDS IN THE MIDDLE, AND FASTEN WITH TWO 2-1/2" WOOD SC REWS PER SIDE

NOTE: RAMP TO BE INSTALLED IN LIEU OF LADDER ON THIS MODEL. LADDER IS INCLUDED IN THE PAC KAGE BUT NOT USED.



STEP 17: CLIMBING RAMP

1: PLACE ONE 2 X 6 X 94" FLOOR BOARD AGAINSTEACH OF THE RAMP SIDE BOARDS. FASTEN THE FLOOR BOARDS TO THE RAMP SUPPORT BOARDS WITH TWO 2-1/2" WOOD SC REWS PER SUPPORT.

2: PLACE THE 2 X 4 X 94" FLO OR BOARD ON THE CENTER OF THE RAMP. THE HO LE AT 7" SHO ULD BE TO WARDS THE ANG LED END OF THE RAMP. FASTEN THE FLO OR BOARD TO THE RAMP SUPPORT BOARDS WITH TWO 2-1/2" WO OD SC REWS PER SUPPORT.

3: PLACE ONE 2-1/2" WOOD SCREW THROUGH THE RAMP SIDE BOARDS, ABOVE EACH OF THE RAMP SUPPORTS INTO THE FLOOR BOARDS.



STEP 18: CLIMBING RAMP

1: A TTA C H THE 2 X 2 X 16" FLO O R SUPPO RT BO A RDS TO THE FLO O R BO A RDS WITH 2-1/2" WO O D SC REWS. (SEE DETAIL VIEW BELO W)

2: PLACE T-NUIS ON THE INSIDE OF THE HOLES IN THE RAMP SIDE BOARDS. SET THE T-NUIS WITH A HAMMER FLUSH/NEAR FLUSH WITH THE RAMP SIDES.

3: FASTEN THE 90 ° G REEN BRACKET TO THE RAMP SIDES WITH 5/16 X 1-1/2" HEX BOLTS AND 5/16" WASHERS.



STEP 19: CLIMBING RAMP TO FORT

1: PLACE THE RAMP INTO POSITION ON THE FORTAS SHOWN BELOW. USING THE RAMP BRACKETS AS A TEMPLATE DRILLA 3/8" HO LE THRO UG H THE FRONT FACE BOARD.

2: FRO M THE UNDERSIDE O F THE DEC K INSERT A T-NUT INTO THE BAC KSIDE O F THE 3/8" HO LES O N THE FRO NT FAC E BO ARD.

3: ATTACH THE CLIMBING RAMP WITH 5/16 X 1-1/2" BOLTS AND 5/16" WASHERS.

4: WHEN THE BRACKETS ARE SECURE, AND THE RAMP IS IN ITS FINAL POSITION; TIG HTEN THE $5/16 \ge 1-1/2$ " BO LTS ON THE RAMP SIDES.





STEP 21: SWING BEAM PLATE

1: PLACE THE SWING BEAM PLATE ON TO P OF THE SWING BEAM SUPPORT, LINING UP THE PILOT HOLES.

2: FASTEN THE SWING BEAM PLATE TO THE SWING BEAM SUPPORT USING 3-1/2" CARRIAGE BOLTS WITH 1/2" WASHERS ON TOP, AND 3/8" LOCK NUTS WITH 3/8" WASHERS FROM UNDERNEATH, IN THE COUNTER-SUNK HOLES OF THE SWING BEAM SUPPORT. USE BOLT CAPS TO COVER ANY EXPOSED THREADS.

3: LEAVE THE MIDDLE HO LE EMPTY, IT WILL BE USED LATER.







STEP 24: REST SWING BEAM ON FORT

*TWO PEOPLE ARE REQ UIRED FOR THIS STEP

1: LAY THE SWING BEAM AC ROSS THE FORT AND POSITION THE LEGS UNDERNEATH THE END OF THE BEAM.

2: LINE UP THE PRE-DRILLED HO LES AND REST THE SWING BEAM ON TO P OF THE SWING BEAM SUPPORT PLATE AND SWING LEGS. MAKE SURE THE IRON DUC TILES ARE FACING DOWN.



STEP 25: MOUNT SWING BEAM TO SWING BEAM LEGS

1: FASTEN THE SWING BEAM TO THE SWING BEAM BRAC KET USING 7" CARRIAGE BOLTS WITH TO RQUE WASHERS ON TO P OF THE SWING BEAM, AND 3/8" LOCK NUTS WITH 3/8" WASHERS FROM UNDERNEATH.

2: USE A 3/8 X 3-1/2" LAG SC REW WITH 3/8" WASHER FOR THE HOLE IN THE CENTER OF THE SWING BEAM BRACKET.

3: PLACE A BOLT CAP OVER ANY EXPOSED THREADS.



STEP 26: MOUNT SWING BEAM ON FORT

IN THIS STEP YOU WILL BE MOUNTING THE SWING BEAM TO THE FORT. YOU WILL NEED YOUR 9/16" SOCKET WRENCH OR IMPACT WRENCH AND PLIERS.

AN EXTRA PERSON IS NEEDED FOR THIS STEP

1: RAISE THE FREE END OF THE SWING BEAM TO FIT ON TOP OF THE SWING BEAM PLATE.

2: LINE UP THE PILOT HOLES AT THE END OF THE SWING BEAM WITH THE MIDDLE HOLES ON THE SWING BEAM PLATE.

3: FASTEN THE SWING BEAM TO THE SWING BEAM PLATE AND THE SWING BEAM SUPPORT USING A 9" CARRIAGE BOLT WITH A TORQUE WASHER AND A 3/8" LOCK NUT WITH A 3/8" WASHER. USE A BOLT CAP TO COVER EXPOSED THREADS.

4: FASTEN THE SWING BEAM TO THE SWING BEAM PLATE FROM UNDERNEATH WITH A 3/8 X 3-1/2" LAG SCREW AND 3/8" WASHER.





STEP 27: LEVEL SWING BEAM

1: PLACE A LEVEL ON TO P OF THE SWING BEAM AND ADJUST THE BEAM LEGS IN OR OUT AS NEEDED TO MAKE THE SWING BEAM LEVEL.

IMPORTANT NOTE: THE LEG S A RE DESIG NED TO ACCOMODATE SWING BEAMS **ON UNEVEN** GROUND (DOWN SLOPE). THEY ARE LONG ER THAN REQ UIRED. IF YO UR G RO UND IS RELATIVELY LEVEL YO U MAY NEED TO ETTHER A) SHO RTEN THE END OF THE LEG S; B) DIG IN BOTH LEG S WHERE THEY MEET THE G RO UND, O R C) BEND THE LEG S O UT SLIG HTLY TO MATC H YO UR GRADE

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STEP 28: SWING LEG CROSS-MEMBER

- 1: PO SINO N THE 2 X 4 X 58" SWING LEG C ROSS-MEMBER AGAINST THE SWING BEAM LEGS.
- 2: LEVEL C RO SS-MEMBER AND MARK THE LO CATION OF THE SECURING HOLES INSIDE THE C RO SS-MEMBER HOLES.
- 3: USE 3/8 X 3-1/2" LAG SC REWS WITH 3/8" WASHERS TO SEC URE THE C ROSS-MEMBER TO THE SWING BEAM LEGS.















STEP 35: SUNBURST

1: PLACE THE ASSEMBLY MADE IN THE PREVIOUS STEPAGAINST THE ANGLED ROOF SUPPORTS, WITH THE ENDS OF THE SUN SUPPORT FLUSH TO THE SIDES OF THE ANGLED ROOF SUPPORTS. MAKE SURE THAT THE BOARD IS LEVEL BEFORE PROCEEDING TO THE NEXT STEP.

2: FASTEN THE SUN ASSEMBLY TO THE FORT WITH 2" WOOD SCREWS FROM THE OUTSIDE INTO THE ROOF SUPPORTS.

3: REPEAT THIS PROCESS FOR THE REAR OF THE FORT.



STEP 36: SUNBURST

1: C ENTER THE $5/4 \ge 2 \ge 16$ " LARG E RAY ONTO THE HALF SUN AND THE ROOF SUPPORT BOARDS AND FASTEN WITH TWO 1-1/2" SC REWS.

2: EQ UALLY SPACE THE SMALL RAYS ABO UT THE HALF SUN (THREE O N EACH SIDE O F LARG E RAY) AND MARK THE PO SITIO N O F THE SMALL SUNRAYS WITH A PENCIL

3: SEC URE THE SMALL SUNRAYS ONE AT A TIME TO THE HALF SUN AND THE ROOF SUPPORT BEAMS AND LINE THEM UP WITH THE MARK DRAWN. FASTEN THE SMALL SUNRAYS WITH TWO 1-1/2" WOOD SCREWS EACH. REPEATON OTHER SIDE OF FORT.

NO TE:

RO O F BO ARDS REMOVED FRO M VIEW FO R C LARITY



STEP 37: HANG ING THE SWING S

- 1: START BY ATTACHING ONE SPRING CLIP TO EACH IRON DUCTLE ON THE SWING BEAM.
- 2: ATTACH ONE CHAIN PER ACCESSORY TO EACH SPRING CLIP.
- 3: ADJUST HEIG HTAS NEEDED





STEP 39: PIC NIC TABLE

1: PLACE THE 2 X 4 X 15" PIC NIC TABLE SUPPORTON TO P OF THE 2 X 4 X 30" PIC NIC TABLE VERTICAL SUPPORTAND POSITION THE BOARDS AT A RIG HT ANG LE.

2: ENSURE THAT THE PIC NIC TABLE SUPPORTAND THE PIC NIC TABLE VERTICAL SUPPORTARE SQARE AND FASTEN THE PIC NIC TABLE SUPPORT TO THE VERTICAL SUPPORT WITH THREE 2 1/2" WOOD SCREWS IN THE PATTERN SHOWN BELOW. MAKE SURE TO ASSEMBLE THE THE PIC NIC TABLE SUPPORTAND THE PIC NIC TABLE VERTICAL SUPPORT TO ACCOMODATE OPPOSITE SIDES OF THE PIC NIC TABLE. MAKE SURE THE ASSEMBLY IS SQUARE BEFORE PROCEEDING TO THE NEXT STEP.

3: FASTEN THE ASSEMBLY C REATED FROM THE PREVIOUS TWO STEPS TO THE CORNER POST. POSITION THE ASSEMBLY SO THAT THE PIC NIC TABLE SUPPORT IS ON THE OUTSIDE OF THE CORNER POST, AND THE VERTICAL SUPPORT IS ON THE INSIDE OF THE 2 X 6. FASTEN THE ASSEMBLY TO THE UNIT WITH THREE 2" WOOD SCREWS IN THE PIC NIC TABLE SUPPORT, AND TWO 2-1/2" WOOD SCREWS IN THE 2 X 6 AT THE BOTIOM. (SEE PATIERN BELOW)



STEP 40: PIC NIC TABLE

1: MEASURE 18" FROM THE G RO UND UP AND MARK THIS POINTON THE CORNERPOST.

2: ATTAC H THE SEAT SUPPORT TO THE OUTSIDE OF THE CORNER POST SO THAT THE TOP IS AT 18" FROM THE GROUND. ATTAC H IT WITH THREE 2-1/2" WOOD SCREWS IN EACH END, THEN LEVEL SEAT SUPPORT AND ATTAC H IT TO THE VERTICAL SUPPORT ON EACH SIDE.

3: REPEAT THESE STEPS FOR THE O PPO STE SIDE OF THE PLAYSET.




STEP 42: TIRE SWING

1: PLACE THE 4 X 4 X 72" TIRE SWING LEGS FLUSH TO THE TOP OF THE SWING LEG BRACKET.

2: FASTEN THE TIRE SWING LEGS TO THE SWING LEG BRACKET WITH 3/8 X 3-1/2" LAG SCREWS AND 3/8" WASHERS.



STEP 43: TIRE SWING

1: LINE UP THE HOLES OF THE TIRE SWIVEL WITH THE HOLES IN THE TIRE SWING BEAM.

2: FASTEN THE TIRE SWIVEL TO THE TIRE SWING BEAM USING 7" CARRIAGE BOLTS WITH TO RQUE WASHERS, AND 3/8" WASHERS WITH 3/8" LOCK NUTS.

3: PLACE BOLTCAPS OVER EXPOSED THREADS.



STEP 44: TIRE SWING

1: FASTEN THE TIRE SWING BEAM TO THE SWING BEAM BRACKET USING 7" CARRIAGE BOLTS WITH TORQUE WASHERS ON TOP OF THE TIRE SWING BEAM, AND 3/8" LOCK NUTS WITH 3/8" WASHERS FROM UNDERNEATH.

2: USE A 3-1/2" LAG SCREW WITH 3/8" WASHER FOR THE HOLE IN THE CENTER OF THE SWING BEAM BRACKET.

3: PLACE A BOLT CAP OVER ANY EXPOSED THREADS.



STEP 45: TIRE SWING

AN EXTRA PERSON IS NEEDED FOR THIS STEP

1: SIT THE SWING BEAM LEGS UPRIGHT.

2: TAKE THE ASSEMBLED TIRE SWING AND LEGS AND INSERT THE SWING BEAM INTO THE GAP BETWEEN THE BACK LEFT CORNER POST AND THE PANEL SLAT. PLACE A SMALL LEVEL ON TOP OF THE BEAM IN ORDER TO LEVEL CORRECTLY..

3: WITH A 3/8" DRILL BIT, USE THE PRE-DRILLED HOLES IN THE END OF THE TIRE SWING BEAM AS A TEMPLATE FOR THE HOLES THAT WILL BE DRILLED INTO THE CORNER POST.

IMPORTANT NOTE: THE LEGS ARE DESIGNED TO ACCOMODATE SWING BEAMS ON UNEVEN GROUND (DOWN SLOPE). THEY ARE LONGER THAN REQUIRED. IF YOUR GROUND IS RELATIVELY LEVEL, YOU MAY NEED TO EITHER A) SHORTEN THE END OF THE LEGS B) DIG IN BOTH LEGS WHERE THEY MEET THE GROUND, OR C) BEND THE LEGS OUT SLIGHTLY TO MATCH YOUR GRADE.



STEP 46: TIRE SWING

IN THIS STEP YOU WILL BE MOUNTING THE TIRE SWING BEAM TO THE FORT.

AN EXTRA PERSON IS NEEDED FOR THIS STEP

1: INSTALL T-NUTS IN THE PREVIOUSLY DRILLED HOLES.

2: LINE UP THE PILOT HOLES AT THE END OF THE TIRE SWING BEAM WITH THE PREVIOUSLY DRILLED HOLES IN THE CORNER POST.

3: FASTEN THE TIRE SWING BEAM TO THE CORNER POST USING 5/16 X 7-1/2" HEX BOLTS WITH 5/16" AND 1/2" WASHERS THROUGH THE TIRE SWING BEAM AND CORNER POST, INTO THE T-NUTS.

4: AFTER THE TIRE SWING BEAM HAS BEEN SECURED, INSTALL THE REMAINING 5/4 X 3 X 28-1/2" PANEL SLAT FLUSH TO THE SIDE OF THE TIRE SWING BEAM WITH 2" WOOD SCREWS.



STEP 47: LEVEL TIRE SWING BEAM

1: PIACEA LEVEL ON TO P OF THE TIRE SWING BEAM AND ADJUST THE BEAM LEGS IN OR OUT AS NEEDED TO MAKE THE TIRE SWING BEAM LEVEL

IMPORTANT NO TE: THE LEG S A RE DESIGNED TO ACCOMODATE SWING BEAMS **ON UNEVEN** GROUND (DOWN SLOPE). THEY ARE LONG ER THAN REQUIRED. IF YO UR G RO UND IS RELATIVELY LEVEL YO U MAY NEED TO ETTHER A) SHO RTEN THE END OF THE LEGS; B) DIG IN BOTH LEGS WHERE THEY MEET THE G RO UND, O R C) BEND THE LEG S O UT SLIG HTLY TO MATC H YO UR GRADE

STEP 48: SWING LEG C RO SS-MEMBER

1: PO SITIO N THE 2 X 4 X 47-1/2" TIRE SWING LEG C ROSS-MEMBER AGAINST THE SWING BEAM LEGS.

2: LEVEL C ROSS-MEMBER AND MARK THE LOCATION OF THE SECURING HOLES INSIDE THE C ROSS-MEMBER HOLES.

 $3: USE 3/8 \ge 3-1/2" LAG SC REWS WITH 3/8" WASHERS TO SEC URE THE CROSS-MEMBER TO THE SWING BEAM LEGS.$



STEP 49: HANG ING THE TIRE SWING

- 1: START BY ATTACHING THE SPRING CLIP TO THE TIRE SWIVELON THE SWING BEAM.
- 2: ATTACHONECHAIN AT A TIME TO THE SPRING CLIP.
- 3: ADJUST HEIG HTAS NEEDED



STEP 50: RO PE LADDER ASSEMBLY

1: DRILL THREE 1/8" PILO THO LES 1-1/2" DEEP INTO THE BO TIO M OF THE ROPE LADDER SUPPORT (SEE DIMENSIONS BELOW).

2: PLACE THE EYEBOLT LAGS INTO THE HOLES AT THE BOTTOM OF THE ROPE LADDER SUPPORT AND TIG HTEN.



STEP 51: RO PE LADDER ASSEMBLY

1: PLACE THE HOOKS ON THE END OF THE ROPE LADDER ASSEMBLY THROUGH THE EYE OF THE EYBOLT LAG.

2: THREAD THE BO TIO M OF THE ROPE LADDER THROUGH THE HOLES IN THE ROPE LADDER RUNNER AND THE A SEC URE KNOT.



STEP 52: MOUNTING THE SLIDE

- 1: PO SINON THE SLIDE SO THAT IT RESTS FLUSH ON THE DEC K BOARDS IN THE FRONT OPENING.
- 2: FASTEN TO THE FORT WITH 1-1/4" PAN HEAD SC REWS.



STEP 53: MOUNTING THE TELESCOPE

1: WITH THE $1\-1/4''$ WOOD SC REWS PROVIDED IN THE TELESC OPE BAG, FASTEN ONE OF THE SQ UARE TELESC OPE BRACKETS TO THE FRONT TO P PANEL BOARD, BETWEEN THE TWO PANEL SLATS.

2: PLACE THE TELESC OPE STAND AND TELESC OPE INTO THE SLOT OF THE TELESC OPE BRACKET.

3: FASTEN THE REMAINING TELESC OPE BRACKET TO THE OPPOSITE SIDE THAT THE FIRST TELESC OPE BRACKET WAS INSTALLED ON WITH 1-1/4" WOOD SCREWS.







STEP 56: ANG LE SUPPORTS

1: THE FO UR 2 X 4 X 13" ANG LE SUPPORTS ARE MOUNTED UNDER THE DECKON THE FRONT AND BACKOF THE FORT.

2: USE TWO 2-1/2" WOOD SC REWS THROUGH THE TOP OF THE BRACE. INTO THE DECK SUPPORTS, AND ONE 2" AND ONE 3" WOOD SC REW TO FASTEN THE ANGLE SUPPORTS TO THE CORNER POSTS.



STEP 57: ANG LE SUPPORTS

1: THE FO UR 2 X 4 X 18" ANG LE SUPPORTS ARE MOUNTED UNDER THE DECKON THE LEFT AND RIGHT SIDES OF THE FORT.

2: USE TWO 2-1/2" WOOD SC REWS ON TO P OF THE BRACE, INTO THE LOWER PANEL BOARD, AND ONE 2" AND ONE 3" WOOD SC REW TO FASTEN THE ANG LE SUPPORTS TO THE CORNER POSTS.





STEP 59: INSTALLING CLIMBING ROPES

1: DRILLA 7/8" HO LE THRO UG H THE END PANEL BO ARD (ABO VE THE RO C K WALL) FOR THE C LIMBING RO PE.

2: TIE A KNOTATONE END OF THE 10" ROPE AND THREAD IT THROUGH THE HOLE IN THE END PANEL BOARD.

3: THE UNTIED END WILL GO THRO UG H THE HO LE OF THE BO TIO M RO C K WALL BO ARD. THE A SEC URE KNO T AT THE END MAKING SURE THAT THE RO PE IS TIG HT AND WILL NO T WRAP ARO UND YO UR HAND. HINT: TO REDUCE THE AMO UNT OF SLACK IN THE RO PE, LIFT THE RO C K WALL ASSEM BLY SLIG HTLY WHEN TYING THE KNO T IN THE BO TIO M RO C K WALL BO ARD. WHEN YO U LO WER THE ASSEM BLY, THE RO PE WILL TIG HTEN.

4: TIE A KNOTATONE END OF THE OTHER PIECE OF ROPE AND THREAD IT THROUGH THE BOTTOM HOLE OF THE CLIMBING RAMP FROM THE BACK TO THE FRONT.

5: THE UNTIED END WILLGO THROUGH THE HOLE AT THE TOP OF THE RAMP. THE A SEC URE KNOT AT THE END MAKING SURE THAT THE ROPE IS TIG HT AND WILL NOT WRAP ARO UND YOUR HAND.

6: IF THERE IS A LARGE AMOUNT OF EXCESS ROPE ON THE RAMP OR ROCK WALL, YOU CAN THE TWO KNOTS APPROXIMATELY 2' APART ON THE RAMP, AND THREE KNOTS APPROXIMATELY 18" APART TO AID YOUR CHILD IN CLIMBING.



STEP 60: FLAG KIIS

1: PLACE THE FLAG KIT IN THE DESIRED LOCATION ON THE FORTAND ATTACH WITH THE HARDWARE PROVIDED. THE RECOMMENDED LOCATION IS ON THE CORNER POSIS AT THE FRONT OF THE FORT.



WARRANTY REGI STRATI ON CARD – BLUE RI DGE FRONTI ER

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